High Throughput Screening & Process Development – How Small can we get? April 12th to 14th 2023, Vienna, Austria – Abstract Submission

Development of an integrated messenger RNA manufacturing process using thermoreversible aqueous biphasic systems

Maria I. Sousa, Luís Silva, Mara G. Freire, <u>Ana P. M. Tavares</u>, Francisca A. e Silva, Augusto Q. Pedro *CICECO* – Aveiro Institute of Materials, Chemistry Department, University of Aveiro, Portugal

Keywords: mRNA; integrated manufacturing process; thermoreversible aqueous biphasic system; *in vitro* transcription.

Abstract:

The promising potential of messenger RNA (mRNA) vaccines as effective approaches to contain the dissemination of infectious diseases was fully disclosed during the combat to the COVID-19 pandemic. Over conventional vaccines, mRNA-based vaccines exhibit improved safety and efficacy profiles, and the possibility of repeatedly administration [1]. However, the manufacturing of mRNA vaccines is complex, costly and requires multi-step purification strategies to produce high quality products. If properly designed, ionic liquids (ILs) can act as RNA stabilizing agents [2] and enhance the selectivity of purification processes when used to form aqueous biphasic systems (ABS) [3]. Aiming to improve mRNA manufacturing, this work proposes the use of thermoreversible ABS based on ILs to integrate the production and clarification steps, further simplifying subsequent purification steps.

Up to date, we have achieved the production of mRNA by *in vitro* transcription and its purification using conventional methods and gathered insights on mRNA stability and integrity in several structurally distinct ILs. According to these previous results, current attention is being placed on the identification of the best thermoreversible IL-based ABS to integrate production and clarification steps.

Overall, the proposed integrated production-clarification platform is expected to tackle current challenges of mRNA manufacturing, especially by improving the cost-efficiency and technological simplicity of existing manufacturing processes and enhancing the stability and yield of the final product.

References:

Pardi, N.; Hogan, M.J.; Porter, F.W.; Weissman, D. mRNA vaccines — a new era in vaccinology. *Nature Reviews Drug Discovery* 2018, *17*, 261-279, doi:10.1038/nrd.2017.243.
Pedro, A.Q.; Pereira, P.; Quental, M.J.; Carvalho, A.P.; Santos, S.M.; Queiroz, J.A.; Sousa, F.; Freire, M.G. Cholinium-Based Good's Buffers Ionic Liquids as Remarkable Stabilizers and Recyclable Preservation Media for Recombinant Small RNAs. *ACS Sustainable Chemistry & Engineering* 2018, *6*, 16645-16656, doi:10.1021/acssuschemeng.8b03900.

[3] Ventura, S.P.M.; e Silva, F.A.; Quental, M.V.; Mondal, D.; Freire, M.G.; Coutinho, J.A.P. Ionic-Liquid-Mediated Extraction and Separation Processes for Bioactive Compounds: Past, Present, and Future Trends. *Chemical Reviews* 2017, *117*, 6984-7052, doi:10.1021/acs.chemrev.6b00550.

Acknowledgements: This work was developed within the scope of the projects: CICECO-Aveiro Institute of Materials, UIDB/50011/2020, UIDP/50011/2020 & LA/P/0006/2020, financed by national funds through the FCT/MCTES (PIDDAC); EIC-Pathfinder YSCRIPT project with reference 101047214, supported by the budgets of the Horizon Europe Program; and mVACCIL (EXPL/BII-BTI/0731/2021), financially supported by national funds (OE), through FCT/MCTES. Augusto Q. Pedro, Ana Tavares, and Francisca A. e Silva acknowledge FCT, respectively, for the research contracts CEECIND/2020/02599, CEECIND/2020/01867, and CEECIND/2018/03076 under the Scientific Stimulus – Individual Call.