

Abstract

# Nucleation Activity of Graphene in Polyamide 6-Based Nanocomposites Prepared by In Situ Polymerization †

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† Presented at the Materiais 2022, Marinha Grande, Portugal, 10–13 April 2022.

**Keywords:** polyamide 6; graphene; in situ polymerization; nucleation activity; differential scanning calorimetry

Graphene-based materials (GBM) are growing attention in automotive industry, due to potential of development lightweight structure parts with superior mechanical performance and thermal conductivity [1]. Polyamide 6 (PA6) nanocomposites reinforced with graphene were prepared by in situ polymerization through thermoplastic resin transfer molding (T-RTM) technology. T-RTM is a promising technology for mass manufacturing of lighter automotive parts [2].

A non-isothermal crystallization study was performed using differential scanning calorimetry (DSC) at four different rates (5, 10, 15, and 20 °C/min). Dobrevá and Gutzow method [3,4] was applied to study the nucleation activity ( $\Phi$ ) of graphene in PA6 matrix. Results showed that graphene acted as an active surface by revealing  $\Phi$  value lower than 1, suggesting that it acts as a nucleating agent during non-isothermal crystallization.

**Author Contributions:** Conceptualization, methodology, formal analysis, investigation, and writing—original draft preparation, J.L.; writing—review and editing, supervision and funding acquisition, M.O. All authors have read and agreed to the published version of the manuscript.

**Funding:** The authors would like to acknowledge to Simoldes Group for partially funding this research. This is a project in collaboration with Simoldes Plásticos, S.A. This work was developed within the scope of the project CICECO-Aveiro Institute of Materials, UIDB/50011/2020, UIDP/50011/2020 & LA/P/0006/2020, financed by national funds through the FCT/MEC (PIDDAC).

**Institutional Review Board Statement:** Not applicable.

**Informed Consent Statement:** Not applicable.

**Conflicts of Interest:** The authors declare no conflict of interest.



**Citation:** Lagarinhos, J.; Oliveira, M. Nucleation Activity of Graphene in Polyamide 6-Based Nanocomposites Prepared by In Situ Polymerization.

*Mater. Proc.* **2022**, *8*, 83.

<https://doi.org/10.3390/materproc2022008083>

<https://doi.org/10.3390/materproc2022008083>

Academic Editors: Geoffrey Mitchell, Nuno Alves, Carla Moura and Joana Coutinho

Published: 8 June 2022

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