

1 Programmable Living Units for Emulating Pancreatic Tumor-Stroma Interplay

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13 **Keywords:** superhydrophobic surfaces, 3D *in vitro* tumor models, pancreatic tumor
14 microenvironment, preclinical drug screening

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17 Abstract

18 Bioengineering close-to-native *in vitro* models that emulate tumors bioarchitecture and
19 microenvironment is highly appreciable for improving disease modelling toolboxes. Herein,
20 pancreatic cancer living units – so termed cancer-on-a-bead models - were generated. Such
21 user-programmable *in vitro* platforms exhibit biomimetic multi-compartmentalization and
22 tunable integration of cancer associated stromal elements. These stratified units can be rapidly
23 assembled in-air, exhibit reproducible morphological features, tunable size, and recapitulate
24 spatially resolved tumor-stroma ECM niches. Compartmentalization of pancreatic cancer and
25 stromal cells in well-defined ECM microenvironments stimulated the secretion of key
26 biomolecular effectors including TGF- β and IL-1 β , closely emulating the signatures of human
27 pancreatic tumors. Cancer-on-a-bead models also display increased drug resistance to
28 chemotherapeutics when compared to their reductionistic counterparts, reinforcing the
29 importance to differentially model ECM components inclusion and their spatial stratification
30 as observed *in vivo*. Beyond providing a universal technology that enables spatial modularity
31 in tumor-stroma elements bioengineering, this study provides a scalable, in-air fabrication of
32 ECM-tunable 3D platforms that can be leveraged for recapitulating differential matrix
33 composition occurring in other human neoplasia's.

34 1. Introduction

35 Engineering predictive and robust *in vitro* tumor models that fully recapitulate native human
36 tumors pathophysiological traits in a controlled *in vitro* setting is crucial to accelerate the
37 discovery and validation of innovative therapeutics.^[1,2] Up-to-date the pipeline of advanced
38 therapeutics for human malignancies has been hindered by the lack of preclinical cancer models
39 that recapitulate key tumor microenvironment (TME) hallmarks and pathophysiological
40 features, resulting in poor correlation with human clinical trials.^[3,4]

41 Recent endeavors have actively sought to better recapitulate human tumors via
42 bioengineering of evermore advanced 3D *in vitro* models, including: (i) 3D spheroids, (ii)
43 organoids, (iii) ECM-mimetic hydrogel-based platforms, (iv) porous based scaffolds or (v)
44 microfluidic chip systems, which better emulate key hallmarks of human cancers.^[5–13] Such
45 platforms have undoubtedly opened a wide range of opportunities for recapitulating tumor
46 biomolecular signatures, unravel intricate cell-cell interplays and modulate different TME
47 components (i.e., cell populations and the supportive tumor extracellular matrix (ECM)).
48 Despite their major contribution for improving preclinical drug screening, current 3D models
49 ability for seamlessly mimicking human tumor specific bioarchitecture, the differential cells
50 and ECM spatial organization is still limited and underexplored.

51 Clinical evidences indicate that various neoplasia's (e.g., breast, lung, brain, or pancreas)
52 naturally display spatially resolved cellular distributions during their progression and
53 maturation. Among these, pancreatic ductal adenocarcinoma (PDAC) is one of the most deadly
54 and challenging to emulate owing to its dense and desmoplastic stroma generally distributed in
55 a juxtatumoral position, ultimately enveloping tumor cells.^[14–20] Natively, PDAC stroma is
56 populated by various stromal cells (e.g., cancer-associated fibroblasts (CAFs), tumor-associated
57 macrophages, etc.), which display key roles in tumor progression and resistance. PDAC is also
58 characterized by abundant *de novo* secretion of ECM components (e.g., collagen, hyaluronic
59 acid, fibronectin, etc.) a major hallmark of this malignancy and that is mainly attributed to
60 highly active myofibroblast CAFs present in its microenvironment.^[21–23]

61 Considering the importance of such unique tumor-stroma niche in the resistance to
62 therapeutics, evermore evolved 3D *in vitro* models are currently under development for
63 recapitulating PDAC unique bioarchitecture and active stroma in an attempt to bioengineer
64 more physiomimetic models.^[24] Recently, we generated heterotypic 3D PDAC stratified
65 microenvironment spheroid models – so termed STAMS – comprising pancreatic cancer cells
66 and CAFs organized in a stratified mode aiming to reproduce PDAC niche key signatures.^[5]
67 These platforms were highly robust in mirroring the desmoplastic reaction, stratified

68 architecture and drug resistance in a controlled laboratory setting.^[5] Yet, the development of
69 living pancreatic cancer models comprising pre-existing ECM components, namely tumor-
70 specific and stroma-specific ECM in a relevant stratified spatial organization remains to be
71 addressed.

72 Considering ECM's role in tumor progression and drug resistance, herein, we leveraged on
73 superhydrophobic surfaces to generate compartmentalized pancreatic tumor-stroma living units
74 that enable user-programmable PDAC TME elements incorporation by simple selection of the
75 cell types/density and biomaterials to include in superhydrophobic platforms for generating the
76 compartmentalized 3D tumor models. Such cancer-on-a-bead platforms present a core-shell
77 architecture with: (i) a tumor-ECM core (i.e., cancer cells laden in a methacrylated gelatin
78 (GelMA) hydrogel matrix) and (ii) a juxtatumoral stromal-ECM compartment (i.e., cancer-
79 associated fibroblasts laden in GelMA and methacrylated hyaluronan (HA-MA) highly rich
80 hydrogel matrix).

81 Such in-air assembled living unit beads enabled a tunable distribution of ECM mimetic
82 components and the modulation of fibrotic elements density, unlocking a wide range of possible
83 3D tumor-stroma combinations that capture different desmoplastic states of pancreatic cancer
84 opening new avenues to study stroma-related events. The significance and biomimicry potential
85 of such 3D models was corroborated by their ability for resembling human tumor cells-ECM
86 spatial organization, biomolecular signatures, and drug resistance. Overall, the developed
87 cancer-on-a-bead platforms were highly reproducible and amenable for high-throughput/high-
88 content imaging. Alongside, their inherent user-programmable features support their potential
89 to be harnessed for modelling other human neoplasia's that may also exhibit such stratified
90 tumor microenvironment bioarchitectures.

91

92 **2. Results and discussion**

93 The tunable fabrication of 3D *in vitro* tumor models that resemble key tumor ECM
94 components and cellular signatures remain in high demand to overcome the widely used, and
95 yet, overly simplistic 2D preclinical platforms. Exploring ECM-mimetic matrices and fast
96 hydrogel processing technologies that provide design freedom for bioengineering
97 physiomimetic tumor-stroma models can contribute for expanding the toolbox of current
98 preclinical screening platforms. PDAC is generally characterized by a unique spatial cell
99 distribution in which ductal cancer cells are enveloped by a dense and fibrotic stroma
100 comprising stromal cells, mainly CAFs, and abundant ECM (**Scheme 1**).^[17,25] Adding to this,
101 recent evidences obtained from high-throughput proteomics analysis further indicate a

102 differential distribution of ECM components between cancer cells niche (i.e., mainly rich in
103 collagen) and their juxtatumoral stroma compartment (i.e., mostly rich in collagen and
104 hyaluronan).^[26]

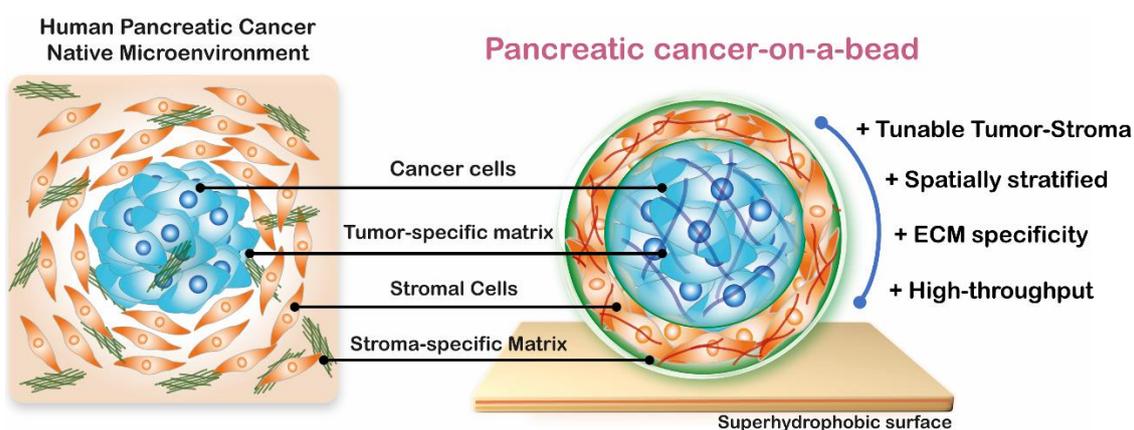
105 To mimic this intricate microenvironment and bioarchitecture, we leveraged on
106 superhydrophobic platforms for rapidly fabricating fully user-programable pancreatic tumor-
107 stroma core-shell 3D hydrogel units that recapitulate native spatial and matrix stratification. In
108 fact, to date a number of approaches have been followed to fabricate compartmentalized
109 hydrogel beads including, double-emulsion strategies, electrospray and superhydrophobic
110 surfaces.^[27–33] The later comprises the deposition of a polymeric solution on the
111 superhydrophobic surface forming a spherically shaped droplet while avoiding the use of
112 solvents. Besides being an organic solvent free strategy, superhydrophobic surfaces are cost-
113 effective, easily handleable and enable to produce polymeric beads of different sizes and with
114 spherical-like morphologies, dependent on the droplet volume and polymer concentration.^[34]
115 To rationally select the biomaterials to include we followed a top-down deconstructive
116 approach that considers the main cellular and ECM elements of this tumor.

117 Particularly, Collagen and hyaluronan (HA) have been reported to be overexpressed in human
118 PDAC.^[35] Increasing evidences have suggested that HA, a negatively charged non-sulfated
119 glycosaminoglycan (GAG), is abundantly accumulated in tumor surrounding stroma,
120 contributing to an extensive desmoplastic reaction.^[36,37] Although the process by which HA
121 accumulated in PDAC stroma is still under investigation, recent proteomic and genomic-based
122 evidences have demonstrated that while both cancer cells and CAFs produce increasing levels
123 of collagens, it was verified that HA is mostly overexpressed by CAFs and it is highly
124 concentrated in the stromal region.^[26,36,38] Interestingly, owing to HA role in fibrotic stroma
125 establishment and hampering anti-cancer drugs delivery, efforts are being made focus on
126 targeting this stroma component by administration of HA-targeting enzymatic agent.^[39]
127 Consequently, as HA-rich stroma has been highly correlated with tumor progression, invasion,
128 resistance and poor patients outcome, cancer-on-a-bead was designed to resemble such ECM
129 and cellular stratification, being a promising platform to study tumor-stroma cooperative
130 relationship and anti-cancer therapies targeting the unique and pro-tumoral PDAC stroma. On
131 the other hand, Collagen I (Col I) is the most abundant ECM protein found in native PDAC and
132 its stroma, being abundantly secreted by tumor-associated cells and actively participates in cell
133 proliferation, invasion and metastasis, contributing to the ineffectiveness of tumor-targeting
134 therapies.^[40] Herein, collagen matrix was emulated by using gelatin-based hydrogels. Gelatin-
135 based platforms, derived from collagen hydrolysis, have been widely used to establish 3D

136 disease models.^[1,41–44] Despite gelatin lacks the ability to form fibrillar structures achieved with
 137 collagen, this protein-based biomaterial exhibits collagen-like properties such as
 138 biocompatibility and biodegradation with the advantage of its lower cost and easy chemical
 139 modification. Particularly, gelatin has been widely modified with methacrylated groups to
 140 produce photocrosslinked biomaterials.^[7,13,44–46] The mechanical properties of the obtained
 141 hydrogels can also be easily tailored by varying the degree of modification, polymer
 142 concentration, gelation time or photocrosslinking agent concentration. Owing to its valuable
 143 properties, gelatin-based hydrogels including methacrylated gelatin (GelMA) have been widely
 144 applied to study angiogenesis, tumor growth and drug resistance in a preclinical setting.
 145 Additionally, GelMA can be combined with other (bio)polymers to produce complex ECM-
 146 mimetic matrices that more closely emulate the native TME.

147 For emulating PDAC hallmarks, herein we engineered: (i) the tumor core comprising
 148 malignant pancreatic cancer cells and its most abundant ECM element, (ii) the cellular spatial
 149 organization in which CAFs are localized in a juxta-tumoral position, encasing cancer cells and
 150 its specific ECM, and (iii) the stratified bioarchitecture of this tumor by generating core-shell
 151 living units (Scheme 1). The 3D tumor core was thus comprised by cancer cells laden in GelMA,
 152 representing the abundant collagen content found in PDAC malignant niche, while the stroma
 153 compartment encompasses CAFs laden in GelMA/HAMA hydrogels, aiming to reproduce the
 154 characteristic fibrotic stroma niche.

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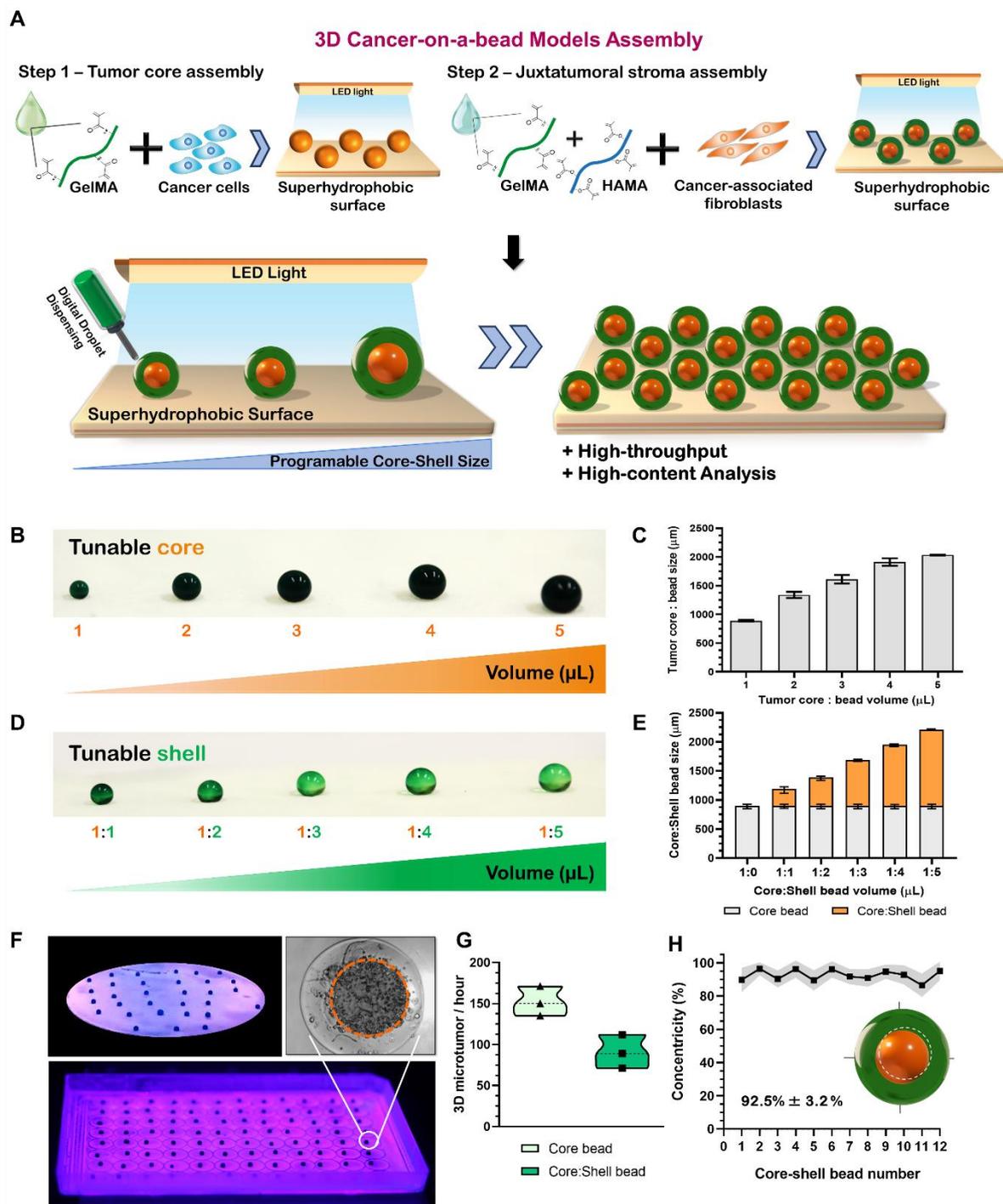
157 **Scheme 1.** Infographic of pancreatic cancer-on-a-bead technology that operates as a
 158 physiomimetic *in vitro* model to recapitulate major pancreatic cancer tumor microenvironment
 159 hallmarks. These features open new opportunities to target different disease promoting
 160 biological pathways and barriers that are unique to this neoplasia. Herein we propose the use of
 161 superhydrophobic surfaces to rapidly fabricate stratified living hydrogels comprising pancreatic

162 ductal adenocarcinoma cellular elements (i.e., cancer and stromal cells), its compartment
163 specific ECMs and their differential spatially stratification as observed *in vivo*, enabling an
164 unprecedented level of tunability of the fibrotic elements and biomimicry to the *in vivo* setting.
165 This reproducible and totally organic-solvent free approach renders cancer-on-a-bead living
166 models highly amenable for large scale fabrication in-air and their translation to different
167 screening procedures that benefit from high-throughput/high-content imaging analysis.

168

169 **2.1. Bioengineered living unit tumor-stroma models**

170 Initially, we aimed to evaluate the potential of superhydrophobic surfaces to fabricate tunable
171 3D core-shell pancreatic cancer-on-a-bead models in-air and in a totally organic/oil solvent-
172 free approach that are generally required in other assembly strategies (i.e., emulsion,
173 microfluidic platforms). For this, core and shell compartments volumes were tuned to
174 investigate the effect of digitally dispensed volume on hydrogel beads size (**Figure 1A-E**).



175

176 **Figure 1.** Characterization of tunable core-shell ECM-mimetic unit models. (A) Schematics of
 177 biomimetic hydrogel models generation with programable core-shell size. Modulation of (B,C)
 178 core and (D,E) shell unit compartments via increasing GelMA and GelMA-HAMA hydrogel
 179 volumes through controlled digital dispensing. (C,E) Both tumor and core-shell hydrogel beads
 180 size increases with the deposited volume, while the produced units maintain their quasi-
 181 spherical morphology highlighting the potential of this platform to generate tumor-stroma
 182 cancer-on-a-bead models with tunable ECM compartments. Data is presented as mean \pm s.d.,
 183 $n = 3$. (F) Digital photographs demonstrating in-air generation of core-shell beads, either in
 184 indentation-free superhydrophobic disc platforms and in a 96-spot array plate. (G) Core-shell
 185 hydrogel units production rate considering hydrogel loading-dispensing-photocrosslinking-

186 manipulation cycle times. (H) concentricity analysis of core-shell tumor-stroma ECM-mimetic
187 units. Data is presented as mean \pm s.d.

188
189
190 To establish the tumor compartment, (GelMA) core beads with different volumes (1-5 μ L)
191 were generated and photocrosslinked with visible light ($\lambda= 406$ nm) (**Figure 1B**). The results
192 demonstrated that core units size increases with the deposited volume, enabling a precise
193 tuning of the core compartment size and the cell density to be included (**Figure 1C**).
194 Compartmentalized core-shell beads with different GelMA:HAMA shell volumes were also
195 generated via digital droplet spotting and visible light mediated photocrosslinking (**Figure 1D**
196 **and supplementary VideoS1**). The results demonstrated that core-shell units size produced in
197 superhydrophobic surfaces also increased with the deposited shell volume (**Figure 1E**). The
198 latter is highly relevant and may unlock the possibility to mimic different PDAC fibrotic states
199 by simply dispensing more ECM and seeding a higher density of stromal CAFs.

200 Aiming to validate the ability of superhydrophobic surfaces to produce core-shell models with
201 tunable ECM and fibrotic elements, living 3D core-shell models were then established by
202 modulating the volume and cellular density of the stroma compartment (**Figure S1**). The results
203 showed the ability of the developed platform to generate PDAC tumor-stroma models with
204 tunable stroma compartments where cells attach and survive within the ECM-mimetic hydrogel
205 independently of the shell volume or stroma cellular density. This methodology can offer an
206 increased potential to explore numerous tumor-associated events such as the tumor-immune
207 system interaction, as well as the intrusion of the immune cells throughout the malignant tissue,
208 by simply manipulating the cell type to be included in each ECM.

209 Besides the close similarity with human tumors, preclinical tumor platforms must be
210 amenable to high-throughput assays such as the screening and validation of therapies. To further
211 demonstrate the compatibility of the superhydrophobic surfaces with high-throughput assays,
212 stratified core-shell beads were generated in hydrophobized indentation-free surfaces and 96
213 array spot plates (**Figure 1F**). The capacity to centralize the core bead within the shell
214 compartment as well as the producing time of both core and core-shell beads were evaluated
215 (**Figure 1G,H**). The obtained results highlight the ability of accurately producing a significant
216 number of PDAC models (152 core-shell beads/hour) with an average core concentricity of
217 $92.5 \% \pm 3.2 \%$, representing a valuable technology for PDAC *in vitro* modelling.

218 In general, the superhydrophobic surfaces demonstrated to be suitable for producing tunable
219 tumor-stroma models with different sizes and with spatial freedom of ECM deposition allowing
220 an unprecedented tuning of tumor and stroma ECM properties and components. Moreover, it

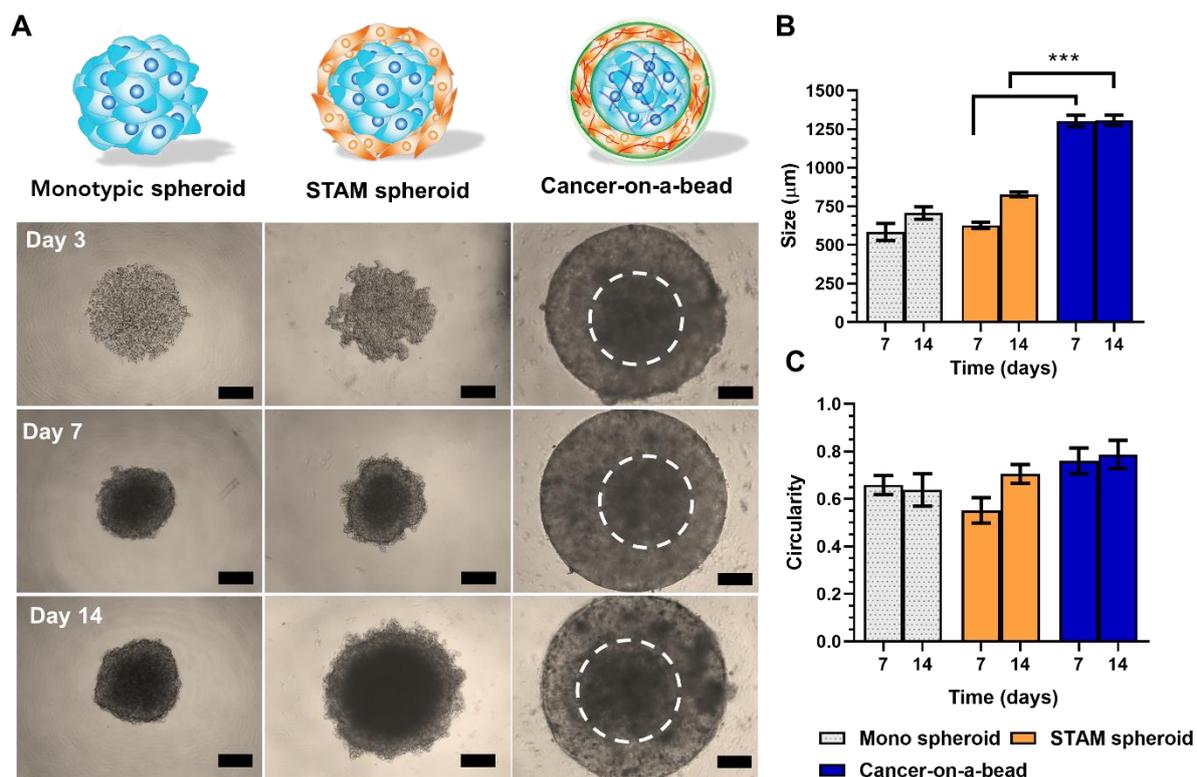
221 allows to uncouple the tumor and stroma compartment from one another, truly representing the
222 *in vivo* scenario and offering the possibility to tune it according to the desired applications.

223

224 **2.2. Fabrication and characterization of tumor-stroma PDAC models**

225 Aiming to validate core-shell tumor-stroma pancreatic cancer-on-a-bead units potential, three
226 different 3D PDAC platforms were then assembled: (i) standard scaffold-free monotypic 3D
227 PDAC spheroids established through liquid overlay technique (LOT) comprising a PANC-1
228 human pancreatic ductal adenocarcinoma cell line; (ii) heterotypic PDAC stratified tumor
229 microenvironment spheroid models so termed – STAMS - in which a PANC-1 tumor mass is
230 engulfed by CAFs cells in order to simulate the native tumor bioarchitecture and the juxta-
231 tumoral position of CAFs, as found *in vivo*, *but being devoid of* any previous ECM component;
232 and, (iii) heterotypic stratified pancreatic cancer-on-a-bead model established by using
233 superhydrophobic surfaces, in which a PANC-1:GelMA tumor core is assembled and then
234 surrounded by a second GelMA:HAMA shell laden with CAFs to simulate the tumor
235 bioarchitecture and cell/ECM spatial organization.

236 The different 3D PDAC models were then monitored over time to evaluate 3D microtumors
237 size and circularity. **Figure 2** demonstrates that the different 3D PDAC models maintained the
238 stability over 14 days of culture, with the 3D stratified pancreatic cancer-on-a-bead system
239 presenting the high circularity and maintaining microtumor size during the culture time with
240 minimum differences between core-shell units. Such features are particularly important in drug
241 screening assays avoiding the large variations provided by tumor spheroids in morphology and
242 size. In addition, core-shell tumor-stroma units revealed increased robustness compared to their
243 scaffold-free counterparts, being easily manipulated, and handled without risk of microtissue
244 disruption, surpassing these limitations generally observed for standard tumor spheroids.



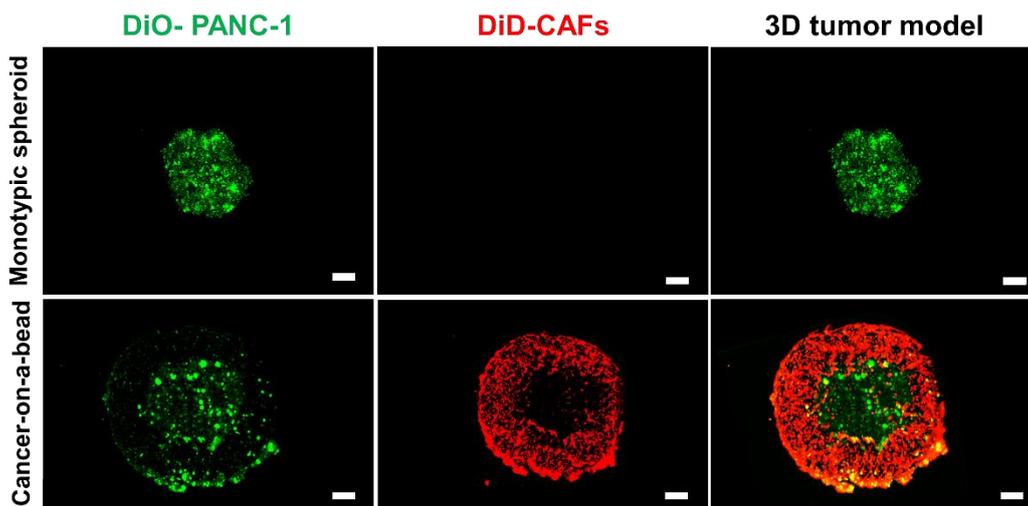
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Figure 2. Characterization of 3D PDAC models. (A) Representative optical contrast micrographs of monotypic PANC-1 spheroids, STAM spheroids and stratified pancreatic cancer-on-a-bead units at days 3, 7 and 14 of culture. Scale bars = 500 μm . Evaluation of morphometric parameters: (B) size and (C) circularity of 3D tumor models over time. Data is presented as mean \pm s.d., $n=5$, $p^{***}<0.001$.

252 2.3. Cellular distribution in 3D PDAC Models

253 To visualize the stratified cellular organization of cancer and stromal cells in tumor-stroma
254 3D cancer-on-a-bead living units and verify the successful compartmentalization of PDAC
255 stroma elements, PANC-1 and CAFs were labelled with long term cell tracking lipophilic dyes
256 (Vybrant™ DiO and DiD, respectively). Bioimaging analysis revealed differential spatial
257 organization of tumor and stromal compartments in the core-shell bead in which despite some
258 cancer cells are present in shell after 14 days of culture, they are mainly localized in the core
259 region. Otherwise, CAFs:stroma ECM are distributed and compartmentalized in the outer bead
260 recapitulating the stroma juxtatumoral position found in native PDAC bioarchitecture (**Figure**
261 **3**). Interestingly, after 14 days of culture it is also possible visualize CAFs myofibroblast
262 phenotype, an important aspect of PDAC stroma.

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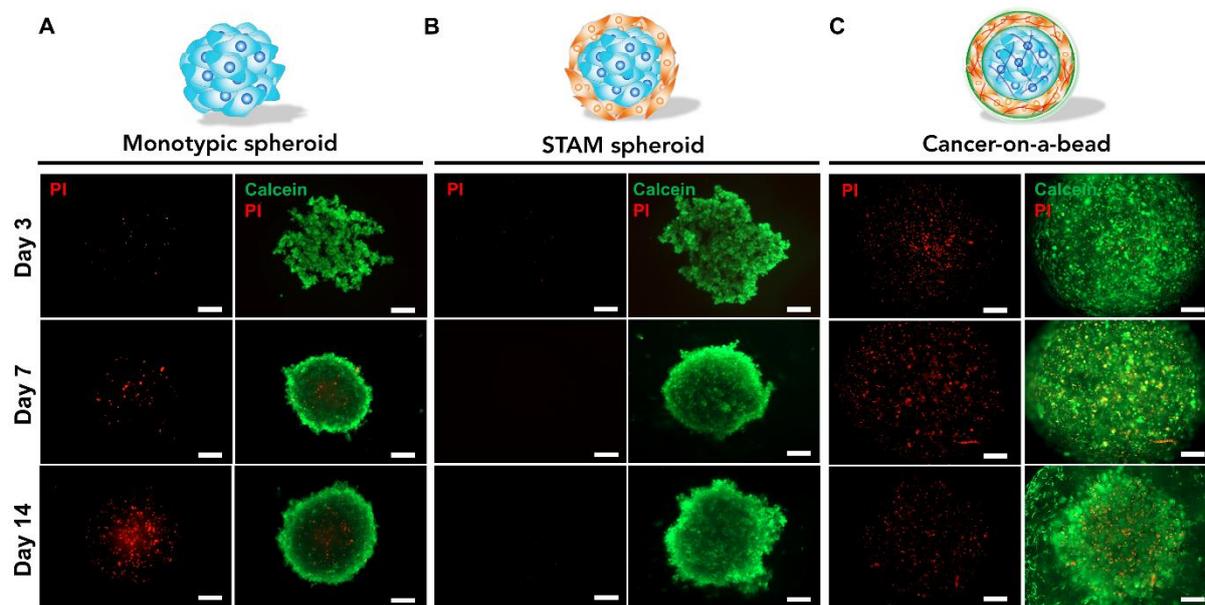
265 **Figure 3.** Widefield fluorescence micrographs of cellular spatial organization in monotypic and
 266 heterotypic microtumors, at day 14. A clear stratification and differential spatial organization
 267 is observed in cancer-on-a-bead PDAC living units with the outer stroma bead enveloping the
 268 PANC-1 tumor core bead. Such organization resembles that found in human PDAC tumors
 269 where CAFs are in direct contact with cancer cells in the periductal region.^[47] DiO labelled
 270 PANC-1 cancer cells –green channel; DiD labelled CAFs-red channel. Scale bar = 300 μm .

271

272 2.4. Stratified PDAC 3D models viability

273 To further characterize cancer-on-a-bead living units, live/dead and metabolic activity assays
 274 were performed (**Figure 4 and S2**). Interestingly, both 3D heterotypic PDAC models showed
 275 increased viability compared to the monotypic model, highlighting CAFs role in cancer cells
 276 survival via paracrine secretion of key growth factors and cytokines. Despite STAMS model
 277 appears to present lower necrotic core than cancer-on-a-bead platforms (**Figure 4 and S2**), the
 278 later provides a more biomimetic and representative tumor model since it comprises ECM-
 279 mimetic supporting matrices. In fact, the inclusion of ECM-mimetic biomaterials in cancer-on-
 280 a-bead models provides tumor-associated cells with biochemical and biophysical cues, as
 281 demonstrated by biomolecular assays, and adds a diffusional barrier, translating into increased
 282 drug resistance. Cancer-on-a-bead models provide a unique platform to evaluate PDAC
 283 behavior, cell-stroma interactions and to screen anti-cancer or stroma therapeutics, constituting
 284 a more realistic *in vitro* model in comparison to scaffold-free 3D STAMS. Moreover, cancer-
 285 on-a-bead models are envisioned to provide the opportunity for screening other therapeutics
 286 specifically targeting tumor ECM (e.g., hyaluronidase), an approach that is being evaluated in
 287 preclinical trials and that cannot be evaluated in standard STAMS. Overall, the inclusion of
 288 stratified ECM-mimetic compartments supports the maintenance of cancer-on-a-bead platforms
 289 over 14 days and triggers the existence of necrotic spots (**Figure 4**). Necrotic regions presence
 290 is in line with the native PDAC microenvironment where generally ECM deposition by CAFs

291 leads to the formation of physical barriers that limit nutrients and oxygen diffusion, promoting
 292 an hypoxic TME.



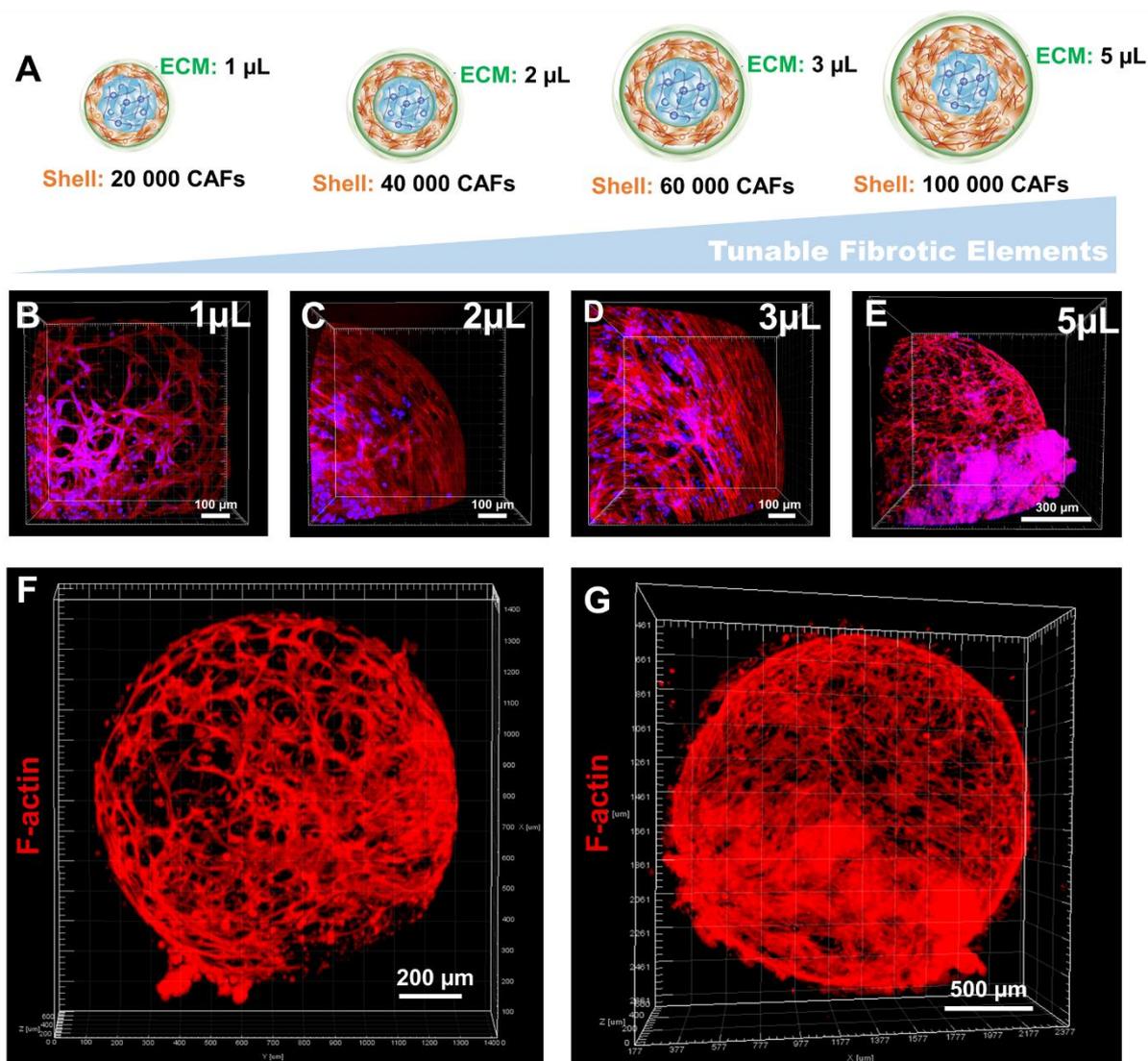
293
 294 **Figure 4.** Widefield fluorescence micrographs of Live/Dead assays performed at 3, 7 and
 295 14 days of culture in: (A) monotypic PANC-1 spheroids, (B) heterotypic STAMS model, and
 296 (C) heterotypic tumor-stroma 3D pancreatic cancer-on-a-bead living units. Cell viability
 297 analysis along time indicates the presence of living and necrotic elements scattered in the bead
 298 volume. Green channel: Calcein-AM, Red channel: PI. Scale bar = 250 μ m.
 299

300 2.5. Fibrotic stromal CAFs characterization modulation via compartmentalization

301 Aiming to further characterize the cellular distribution and stromal spatial arrangement in 3D
 302 pancreatic cancer-on-a-bead units, stromal CAFs morphometric features were evaluated. At
 303 early time points, CAFs laden in the hydrogel shell exhibited a rounded shape (day 1, **Figure**
 304 **S3**). Whereas at 7 days of *in vitro* maturation CAFs acquired an *in vivo*-like fusiform
 305 morphology with a clear cell spreading being obtained. These findings corroborate the
 306 establishment of a suitable ECM mimetic compartment (i.e., GelMA-HAMA outer shell) for
 307 maturation of such stromal elements with CAFs cells exhibiting the characteristic
 308 myofibroblastic-like fusiform morphology with well-defined actin filaments being observed
 309 (**Figure 5 B-E**).

310 Adding to this we aimed to demonstrate the versatility of cancer-on-a-bead platforms to
 311 modulate both cell density and ECM content in the stroma region. The unique user-defined
 312 programmability of the core and shell compartments in cancer-on-a-bead models enabled a
 313 straightforward fabrication of different fibrotic environments *in vitro*, as demonstrated by
 314 modelling CAFs cells density and stroma volume in the shell compartment (**Figure 5 A-G**). In
 315 fact, to date *in vitro* PDAC fibrosis tunability has been studied using 2D stacked models that

316 do not enable to fully recapitulate 3D tumors microenvironment.^[48–50] Therefore, cancer-on-a-
 317 bead platforms revealed to be highly relevant since it opens the unique opportunity to rapidly
 318 model PDAC tumors with tunable fibrotic components, a highly sought after feature in PDAC
 319 *in vitro* models development, since this desmoplastic microenvironment is recognized to play
 320 a major role in disease progression and drug resistance. High resolution bioimaging of cancer-
 321 on-a-bead living units also shows a clear distribution of CAFs along the outer shell of these
 322 platforms. At higher CAFs densities (1×10^5 cells) the establishment of cellular agglomerates is
 323 clearly visible in the shell (**Figure 5 E and G**), as opposite, lower CAFs density in the outer
 324 shell originates void hydrogel sections where no cells are present (**Figure 5 B and F**). Overall,
 325 the tunability provided by cancer-on-a-bead model may offer the possibility to modulate
 326 different PDAC fibrotic states, study fibrotic stroma fibrosis-related events in future studies and
 327 administrate fibrosis inducers (e.g., TGF- β and FGF-2) or modulating matrix stiffness.^[48–50]



328 **Figure 5.** Cancer-on-a-bead living units with differential stromal elements modulation.
 329 Analysis via high resolution 3D confocal microscopy. (A-E) Representative 3D sections of
 330

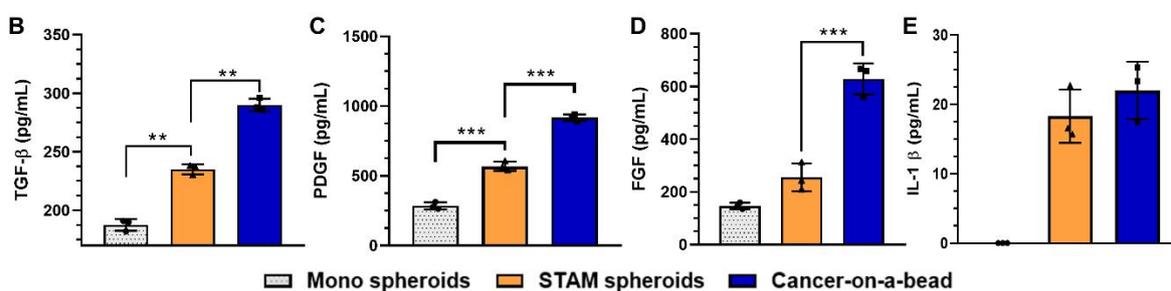
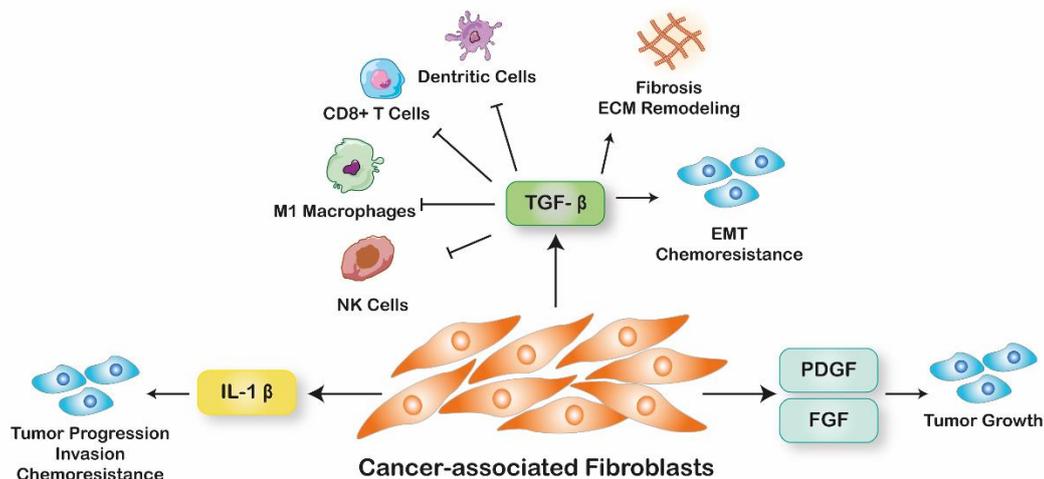
331 cancer-on-a-bead living units comprising cancer cells surrounded by the stromal CAFs
332 compartment, at day 7 of culture. (F-G) 3D reconstruction of cancer-on-a-bead platforms
333 comprising GelMA/HAMA ECM-mimetic hydrogel compartment laden with CAFs, outer shell
334 of 1 μ L and 5 μ L, respectively. Tumor core compartment: 1 μ L tumor-ECM mimetic hydrogel,
335 1x10³ PANC-1 cells – constant cell density; Stromal shell: 1 to 5 μ L, comprising different CAFs
336 cell densities enabling the establishment of PDAC models with variable fibrotic states. Red
337 channel: F-actin. Blue channel: DAPI.
338

339 **2.6. 3D models biomolecular signature**

340 Human PDAC progression is characterized by complex paracrine and autocrine signaling
341 between tumor and stromal cells, being such complex crosstalk involved in disease progression,
342 resistance, and dissemination to healthy tissues.^[51] To further characterize pancreatic cancer-
343 on-a-bead living units potential for emulating the *in vivo* scenario, we characterized the
344 secretion of key biomolecular mediators recognized to be involved in tumor-stroma interplay.
345 As shown in **Figure 6**, both heterotypic PDAC models (i.e., STAMS and cancer-on-a-bead
346 living units) revealed a significantly increased TGF- β expression when compared to monotypic
347 PANC-1 spheroids, revealing the importance of including CAFs in 3D PDAC models to better
348 recapitulate the hallmarks of its microenvironment. Likewise, tumor-stroma 3D cancer-on-a-
349 bead units exhibited up to 1.2-fold higher TGF- β levels than their stratified ECM-free
350 counterparts, evidencing the importance of including cancer cells and CAFs in biomimetic
351 ECM hydrogels (**Figure 6**). The expression of this biomarker is particularly valuable to observe
352 in an *in vitro* setting since TGF- β levels are correlated with pancreatic stellate cells (PSCs)
353 activation, *de novo* ECM deposition, and therapeutics resistance.^[52,53] TGF- β may also
354 stimulate epithelial-to-mesenchymal transition (EMT) and resistance to therapeutics resistance
355 through upregulation of TGF- β /VAV1 axis, being an important soluble factor of PDAC TME.
356 ^[54] In this sense, the established tumor-stroma 3D cancer-on-a-bead units better resemble the
357 native TME owing to the increased secretion of this crucial factor.

358 Other CAFs activation, invasion and resistance associated factors were also analyzed. In line
359 with this, FGF-2 and PDGF secretion was considerably higher in stratified units when
360 compared to monotypic or heterotypic 3D models (i.e., 3D spheroids, STAMS models, **Figure**
361 **6 C, D**). Interestingly, IL-1 β secretion was exclusively verified in 3D heterotypic models and a
362 relatively higher expression was obtained in 3D tumor-stroma core-shell units, highlighting the
363 influence of ECM and CAFs spatial, in the acquisition of a more resistant phenotype (**Figure 6**
364 **E**). Such possibility was then further evaluated in anti-cancer drug screening assays performed
365 with a standard-of-care chemotherapeutic.

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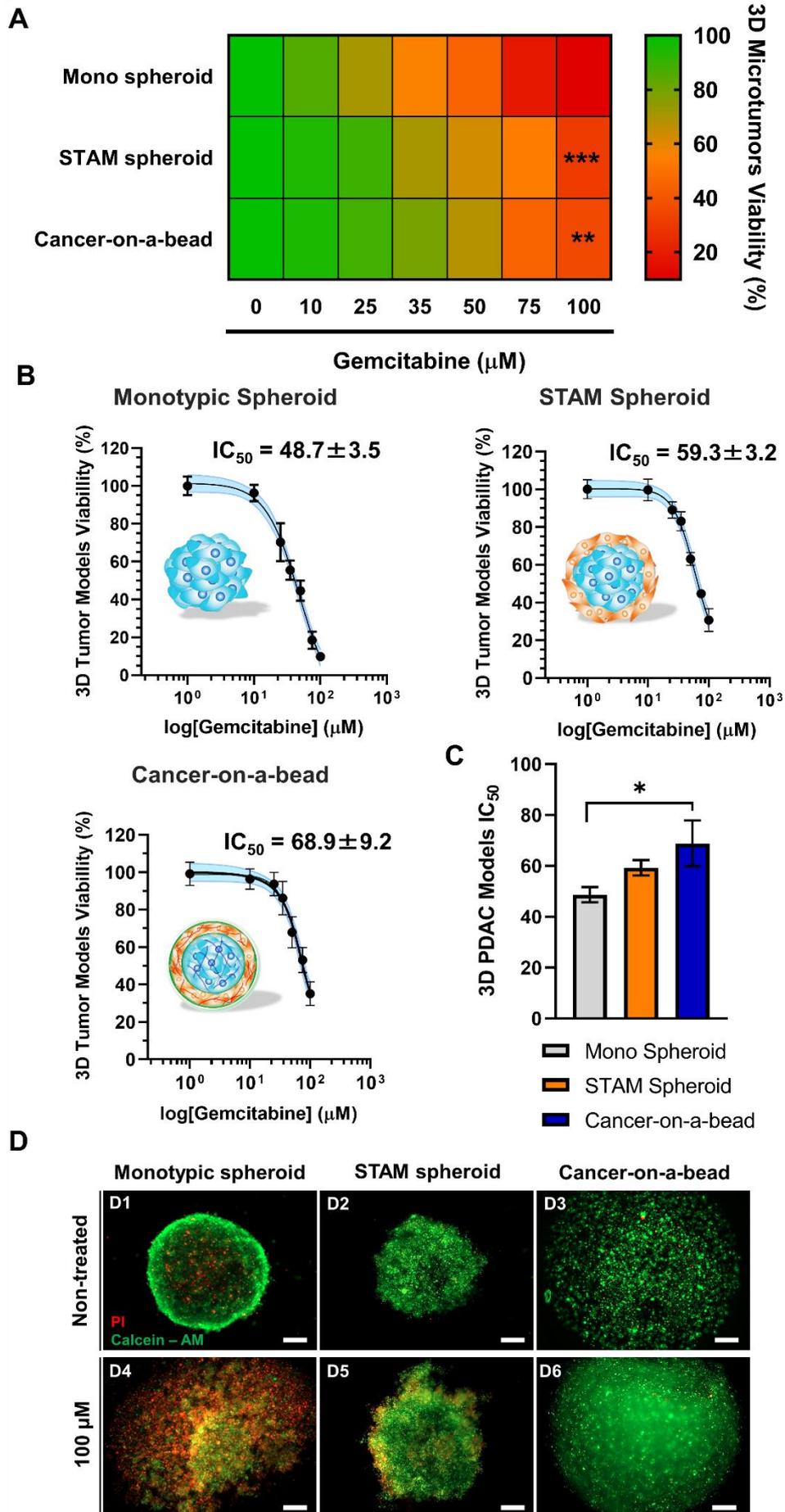
367 **Figure 6.** Secretion of pro-tumoral factors by different 3D PDAC models. (A) Schematics of
 368 the signaling and key regulatory mediators expressed by CAFs involved in the paracrine
 369 signaling between pancreatic cancer cells and CAFs. ELISA-based quantification of (B) TGF-
 370 β1, (C) PDGF, (D) FGF-2 and (E) IL-1β, in 3D PDAC platforms culture medium, during 14
 371 days of culture. Data is presented as mean ± s.d., n=3; *p<0.05, **<0.01, ***<0.001.
 372

373 2.7. *In vitro* Drug Screening

374 The PDAC desmoplastic, stroma-rich tumor microenvironment has been recognized as a
 375 major contributor for cancer resistance. To evaluate how cancer-on-a-bead units bioarchitecture
 376 and fibrotic stroma cellular elements inclusion influence drug performance analysis we
 377 administered Gemcitabine, a clinically validated chemotherapeutic treatment for PDAC. The
 378 three different PDAC models were incubated with different concentrations of this
 379 chemotherapeutic for 48 h (**Figure 7 and Figure S4**). After incubation, heterotypic PDAC
 380 models exhibited a significant resistance in comparison to the monotypic platform, indicating
 381 the strong influence of CAFs and bioarchitecture in tumor resistance. The stratified 3D STAMS
 382 and cancer-on-a-bead units exhibited a IC₅₀ that was 1.5-fold and 1.8-fold higher than that of
 383 monotypic spheroids, respectively (**Figure 7 B,C**). Interestingly, 3D cancer-on-a-bead
 384 microtumors were 1.16-fold more resistant than STAMS model, also highlighting the
 385 importance of including compartmentalized ECM biomimetic components in preclinical tumor

386 models. Such results have been also corroborated by *in vivo* and *in vitro* studies that evidence
387 the role of PDAC stroma barrier in anti-cancer drug resistance. The performed analysis of
388 soluble tumor mediator factors may sustain these outcomes since TGF- β 1 is recognized to be
389 involved in Gemcitabine drug resistance and was significantly higher in the tumor-stroma 3D
390 cancer-on-a-bead models. Additionally, IL-1 β that has been associated with poor patients'
391 outcomes and resistance phenotypes exhibited increased secretion in the advanced core-shell
392 bead.^[55,56]

393 To further investigate the physical role of ECM operating as a physical barrier to drug
394 administration cancer-on-a-bead living units were engineered without stromal cells in the shell
395 compartment – herein termed as monotypic cancer-on-a-bead models (**Figure S4**). The
396 monotypic core-shell hydrogel model exhibited a higher drug resistance than the monotypic
397 spheroid. Such evidence the key importance of recapitulating *in vitro* the presence of PDAC
398 ECM-elements, as found *in vivo*. Additionally, monotypic platforms exhibited increased
399 susceptibility to Gemcitabine than the fully assembled tumor-stroma 3D cancer-on-a-bead
400 living units, suggesting the crucial role of CAFs in anti-cancer drug resistance and the
401 importance of including these key stromal elements in PDAC preclinical models.
402 Representative Live/Dead bioimaging further highlighted monotypic spheroids susceptibility
403 to Gemcitabine. (**Figure 7D**).



405 **Figure 7.** Susceptibility of 3D PDAC models to the standard-of-care Gemcitabine
406 chemotherapeutic. Tumor-stroma 3D cancer-on-a-bead models exhibit higher resistance than
407 their free monotypic and stratified heterotypic spheroids devoid of ECM. (A) Heat-map
408 representation of Gemcitabine induced cell death to the tested concentrations. Data is presented
409 as mean \pm s.d. ($n = 5$), * $p < 0.05$ (in comparison to STAM spheroid), ** $p < 0.01$ (in comparison
410 to monotypic spheroid). (B) IC_{50} calculation for the established PDAC models. (C) Statistical
411 analysis of *in vitro* 3D models IC_{50} values. Blue area represents the area between the upper and
412 lower error bands for the interpolation curve. (D) Representative live/dead micrographs of
413 Monotypic spheroids, STAMS, and cancer-on-a-bead models incubated with Gemcitabine (100
414 μm). Non-treated microtumors were used as controls. A clear disruption of 3D monotypic
415 spheroids mass was observed after gemcitabine treatment. Scale bar= 250 μm . Data is presented
416 as mean \pm s.d. ($n = 5$), * $p < 0.05$, ** $p < 0.01$, *** $p < 0.001$.

417
418 Overall, *in vitro* drug screening further highlighted the importance of not only including
419 stromal cells, but also the importance of introducing specific ECM-mimetic hydrogels with a
420 programmed stratification.

421

422 3. Conclusions

423 Capturing PDAC complexity by patterning cancer-stroma cells and ECM-mimetic
424 components in a relevant mode that recapitulates native tumor bioarchitecture and composition
425 is highly advantageous to improve pre-clinical models' robustness and predictive potential.
426 Herein, we employed superhydrophobic surfaces for bioengineering a biomimetic core-shell
427 tumor-stroma PDAC model – so termed 3D pancreatic cancer-on-a-bead living units - that not
428 only comprise key stromal cells (i.e., CAFs) in a juxtatumoral position to cancer cells, but also
429 that include stroma and tumor ECM-mimetic hydrogel compartments. ECM components are
430 spatially compartmentalized in a mode that better mimics their biological arrangement in the
431 human tumor niche, as an attempt to recapitulate the *in vivo* tumor bioarchitecture. In such
432 assemblies, cancer cells closely interact with the supporting matrix and the surrounding stroma
433 compartment specifically designed to mimic differential cellular-ECM organization.
434 Importantly, cancer-on-a-bead living units exhibited increased biomolecular markers secretion
435 and drug resistance when compared to their monotypic and heterotypic scaffold-free
436 counterparts, emphasizing the importance of including ECM components and pancreatic
437 cancer-stroma cellular elements similarly to the native environment. Herein, we selected
438 GelMA and hyaluronan to mimic native ECM components as these have been widely reported
439 for *in vitro* tumor models development. Nevertheless, owing to superhydrophobic platforms
440 versatility we envision that collagen and decellularized extracellular matrix biomaterials can
441 also be employed in pancreatic cancer models generation. Furthermore, these living units may

442 unlock the possibility to specifically evaluate chemotherapeutics individualized effect on
443 cancer cells or stromal elements, an important aspect to be explored in the future.

444 Stratified living hydrogels also enabled a precise programming of both ECM and fibrotic
445 elements on-demand and in a highly cost-effective and reproducible mode completely devoid
446 of organic solvents, generally required for producing spherically structured hydrogel beads in
447 other technologies such as those based on microfluidics. The possibility to assemble core/shell
448 compartments with other ECM-biomimetic hydrogels while varying mechanical properties, or
449 the culture of other key stromal cells players (i.e., immune cells) may also contribute to study
450 cancer-immune system interactions or anti-cancer drug delivery in the future.

451 The ease of assembly, the low-cost, the reproducible features, as well as the possibility to
452 evaluate cellular response by standard imaging methodologies, renders stratified cancer-on-a-
453 bead living units highly valuable platforms for inclusion in static and dynamic high-throughput
454 screening systems (i.e., bioreactors, microphysiological systems, etc.), while benefiting from
455 an increased biomimicry level. Overall, the universality of the described cancer-on-a-bead
456 living units may open new avenues for bioengineering evermore physiomimetic tumor models
457 with a precise control over size/shape, number/type of cells, and nature of the ECM-mimetic
458 biomaterials that are included, broadening cancer living units' applicability in the modelling of
459 other neoplasias.

460

461 **4. Experimental Section**

462 *Materials:* Ultra-Low adhesion (ULA) U-bottom 96-well plates (Corning™,7007), Fetal
463 Bovine Serum (FBS, E.U. approved, South America origin), Dulbecco's Modified Eagle
464 Medium-High Glucose (DMEM-HG), phosphate buffered saline, without Ca²⁺ and Mg²⁺ (D-
465 PBS, pH = 7.4), Antibiotic-Antimycotic (ATB, Gibco® - 10,000 U/mL of penicillin, 10,000
466 µg/mL of streptomycin, and 25 µg/mL of Amphotericin B), 4,6-diamidino-2-phenylindole
467 (DAPI), Calcein-AM, Propidium Iodide (PI), Trinitrobenzene Sulfonic Acid (TNBS), FGF-2
468 basic ELISA kit (KHG0022), DiD and DiO were purchased from Thermofisher Scientific
469 (Alfagene, Carcavelos, Portugal). Trypsin-EDTA detaching solution, gelatin from porcine skin
470 type A, and Hyaluronic acid (MW: ~1.5-1.8 x 10⁶ Da) were obtained from Laborspirit (Merck-
471 Sigma, Portugal). WX 2100™ was purchased from Cytonix (Cytonix LLC, MD, US). MSC-
472 GRO™ Low serum, complete media was obtained from Neuromics (Neuromics, Inc, MN,
473 USA). CellTiter-Glo 3D® Cell Viability Assay was obtained from VWR (VWR Portugal,
474 Promega Madison, USA). Human TGF-β1 (ab108912), PDGF-BB (ab184860), IL-1β

475 (ab46052) ELISA kits and Phalloidin-iFluor 594 (ab176757), were purchased from Abcam,
476 (Abcam plc, Cambridge, UK).

477 *Gelatin methacrylate synthesis:* Gelatin methacrylate (GelMA) was synthesized based on the a
478 previously described methodology.^[13] In brief, gelatin was dissolved in a PBS solution (pH 7.4),
479 at 50 °C, to yield a 10 % (w/v) working solution. Thereafter, 0.6 g of methacrylic
480 anhydride/gram of gelatin was dropwise added under mild magnetic stirring. The reaction was
481 then allowed to proceed for 5 h, at 50 °C with constant magnetic stirring. After this period the
482 solution was centrifuged (3 min, 3500 g, at room temperature (RT)) to promote phase separation
483 between gelatin and non-reacted methacrylic anhydride. The remaining gelatin methacrylate
484 (GelMA) was then diluted and dialyzed (MWCO 6-8 kDa), at 50 °C. The purified GelMA was
485 recovered by freeze drying (-86 °C, Telstar LyoQuest) for 6 days, in the dark. The obtained
486 degree of substitution was D.S.: 85.2 ± 1.2 %, as determined by the TNBS assay.[13]

487 *Hyaluronic acid methacrylate synthesis:* Methacrylated hyaluronic acid (HAMA) was
488 synthesized by reacting hyaluronic acid (MW: ~ 1.5 - 1.8×10^6 Da) with glycidyl methacrylate
489 under alkaline conditions as previously described with minor modifications.^[57] In brief,
490 hyaluronic acid (HA, 2.0 g), was dissolved in double deionized distilled and filtered ultrapure
491 water (Milli-Q[®] water, 200 mL), under magnetic stirring, at room temperature (RT), to yield a
492 1% w/v aqueous solution. Afterwards, glycidyl methacrylate (35.5 mL) and triethylamine
493 (25.3 mL) were drop-wise added to N,N-dimethylformamide (DMF), in a Schott Flask under
494 magnetic stirring. Afterwards, the organic DMF phase was added to HA aqueous phase, and
495 the reaction occurred for 72 h, protected from light. The modified polymer solution was then
496 carefully transferred to a dialysis tubing (MWCO: 6–8 kDa), and dialyzed for 5 days, at RT, by
497 using double distilled deionized water as dialysant. The purified polymer was then freeze-dried
498 (-86 °C), for 7 days, in the dark. HA degree of methacrylation was determined through ¹H NMR
499 spectroscopy as described in the literature.^[58] The obtained degree of substitution was D.S.:
500 19.4 ± 1.8 %.

501 *Superhydrophobic platforms fabrication:* The production of polystyrene superhydrophobic
502 surfaces was performed as previously described.^[57] In brief, circular polystyrene 90 mm petri
503 dish plates were spray coated with a U.V. resistant FluoroThane-MW reagent (WX 2100TM)
504 and left to dry overnight in a chemical safety fume hood. In the following day, the petri dish
505 surface was washed with 99% ethanol and oven dried at 37 °C for 48 h.

506 *In-air generation ECM-mimetic hydrogel units:* Stratified 3D core-shell hydrogel beads were
507 produced via a sequential two-stage procedure by using a mechanical electronic repeater pipette
508 (Eppendorf[®] M4, Eppendorf, VWR) and polystyrene superhydrophobic surfaces

509 (supplementary **Video S1**). GelMA-based core units and GelMA:HAMA core-shell units of
 510 different sizes were produced by dispensing different volumes of hydrogel precursor solution
 511 into superhydrophobic surfaces (**Figure 1**). Initially, for assembling the core template, GelMA
 512 5% (w/v, pre-heated at 40°C) was loaded into 0.1 mL plastic tips (Combitip advanced[®] positive
 513 displacement, Eppendorf, VWR), mechanically dispensed over the superhydrophobic surface
 514 and then photocrosslinked for 80 secs by using lithium phenyl-2,4,6-
 515 trimethylbenzoylphosphinate (LAP) (0.5 % w/v) as a photoinitiator and a LED curing system
 516 (UniLight 406 nm, Sarspec, 9.25 mW.cm⁻²). To generate tunable core-shell units a two-stage
 517 fabrication strategy was optimized. In a first stage: a GelMA core template bead of 1 µL was
 518 dispensed onto the superhydrophobic surface and photocrosslinked for 40 secs. In a second
 519 stage: a pre-heated (40 °C) GelMA 5%-HAMA 1% (w/v) formulation was used for generating
 520 the shell compartments of different volumes (1 - 5 µL). For this purpose, hydrogel precursor
 521 solutions were loaded into 0.1 mL plastic tips (Combitip advanced[®] positive displacement,
 522 Eppendorf, VWR), and were mechanically dispensed over the core bead to generate the
 523 stratified system. Core-shell platforms were then photocrosslinked for 40 secs, as above
 524 described. Through this sequential approach, different compartments with dissimilar hydrogel
 525 composition, cell density and size were easily assembled in-air. This strategy is completely
 526 devoid of additional organic/oil solvents generally required for other emulsion/on-chip based
 527 technologies and enables a precise control over dispensed biomaterials.

528 Hydrogel unit beads size, concentricity and morphological analysis were performed by optical
 529 imaging. For size evaluation different hydrogels were imaged by using a Canon EOS 1200d
 530 DLSR camera equipped with a macro lens 60mm. Image analysis was performed in an open-
 531 source software ImageJ (Fiji package, NIH, USA). Core-shell units concentricity was
 532 determined as previously described and according to the following equation 1:

$$533 \quad \text{Concentricity} = \left(1 - \frac{d_{\text{offset}}}{D_{\text{avg}}}\right) \quad (1)$$

534 , where d_{offset} is the distance between the center of the shell bead and the center of the core bead,
 535 and D_{avg} is the average core-shell bead diameter.^[59] The s.d. associated to each bead analysis
 536 results from at least three technical measurement replicates for each single hydrogel beads. A
 537 total of 12 hydrogels were evaluated to determine average concentricity.

538
 539 *Cell Culture:* Human pancreatic cancer cells (PANC-1, ATCC[®] CRL-1469TM) were cultured in
 540 Dulbecco's modified Eagle's medium high glucose (DMEM-HG) supplemented with sodium
 541 bicarbonate (3.7 g.L⁻¹), 10% heat-inactivated fetal bovine serum (FBS), and 1%

542 antibiotic/antimycotic. Human Pancreatic CAF-Stellate Cells (CAF08, Neuromics, USA) were
543 cultured in MSC-GRO™ Low serum, Complete Media, supplemented with 1 %
544 antibiotic/antimycotic, according to manufacturer's instructions. Both cancer and stromal cells
545 were cultured in cell culture treated T-flasks, and maintained under 5 % CO₂ atmosphere, at
546 37 °C. The medium was replaced every 2-3 days.

547 *Generation of Pancreatic cancer-on-a-bead living models:* The generation of tumor-stroma 3D
548 PDAC cancer-on-a-bead models comprising living cells was performed by using
549 superhydrophobic surfaces and visible LED light-mediated photocrosslinking. For establishing
550 3D tumor-stroma cancer-on-a-bead platforms, in the first stage, tumor core beads (1 μL)
551 combining PANC-1 laden in a GelMA matrix were dispensed over the superhydrophobic
552 surface and photocrosslinked (40 sec, LED 406 nm, 9.25 mW.cm⁻²). In the second stage, stroma
553 shell beads (2 μL) combining CAFs laden in a GelMA-HAMA matrix were dispensed above
554 the core bead to generate the stratified system. The core-shell platform was crosslinked as above
555 mentioned and the obtained tumor-stroma units were transferred to 96-well round bottom ultra-
556 low adhesion (ULA) plates for *in vitro* culture and maturation.

557 In addition, conventional 3D tumor spheroids (controls) were also established in to evidence
558 the importance of including both stromal cells and ECM-mimetic matrices in preclinical
559 pancreatic cancer models. Monotypic spheroids (i.e., comprising cancer cells only), and
560 stratified microenvironment spheroid (STAMS, i.e., comprising cancer cells and CAFs in a
561 core-shell architecture) scaffold-free models were generated by using the liquid overlay
562 technique (LOT). For this, cells were placed in ULA plates that promote cellular self-
563 aggregation into a scaffold-free microtumor. For assembling monotypic PANC-1 spheroids, a
564 cellular suspension (i.e., 1x10⁴ cells per well) was prepared and seeded into 96-well ULA plates
565 in order to generate 3D spheroids via LOT. For generating heterotypic 3D STAMS, a two-step
566 strategy was established as previously described.^[5] In the first stage of assembly, a 3D spheroid
567 core comprising PANC-1 cells was placed in *in vitro* culture. At day 6 of maturation, a
568 suspension of human pancreatic stellate CAFs was seeded in the wells containing a tumor core
569 spheroid to establish the stratified 3D heterotypic model (devoid of ECM components).

570 For all tumor-stroma models, CAFs population represented 80% of the tumor mass in order
571 to better recapitulate the stromal occupancy ratio found in the *in vivo* scenario.^[60] All the
572 generated 3D PDAC models were maintained under 5% CO₂ atmosphere at 37 °C, and the
573 culture medium was replaced every 3 days. 3D *in vitro* PDAC models morphometric parameters
574 including size and circularity were analyzed at day 3, 7 and 14 of culture, via optical contrast
575 microscopy by using an inverted microscope (Zeiss Primovert, Carl Zeiss, Germany). Image

576 analysis was performed in open-source software ImageJ (Fiji package, NIH, USA) by
577 employing a supervised algorithm developed by Ivanov and co-workers.^[61]

578
579 *Cell Tracking Analysis:* To track volumetric cellular distribution in the different monotypic,
580 heterotypic and cancer-on-a-bead PDAC models, cancer cells (PANC-1) and stromal elements
581 (CAFs) were incubated with long term cell tracking lipophilic dyes, namely DiO and DiD,
582 respectively, prior to 3D tumor models fabrication. In brief, cells were incubated with the
583 suitable dye (2 μ M per 1×10^6 cells), at 37 °C, for 15 min, at RT. Afterwards, 3D tumor models
584 were generated as before described. Labelled tumor models were imaged in a Axio Imager M2
585 widefield fluorescence microscope equipped with a 3MPix monochromatic camera and a Plan-
586 Neofluar 5x/0.16 M27 objective (Carl Zeiss Microscopy, Germany). Fluorescence micrographs
587 were acquired and analyzed in Zeiss Zen Software (ZEN 2019, SP3.0).

588 *Cell morphological analysis:* Cell morphology and cytoskeletal spatial arrangement analysis
589 was performed through DAPI/Phalloidin staining at day 1 and 7 of culture. Briefly, tumor-
590 stroma 3D PDAC cancer-on-a-bead models were washed with PBS and fixed in a solution of
591 4% (v/v) formaldehyde for 24 h. After washing three times with dPBS, samples were
592 permeabilized with 0.5% (v/v) Triton X-100 for 20 min. For F-actin staining, tumor-stroma 3D
593 PDAC cancer-on-a-bead models were incubated with Flash PhalloidinTM Red 594 (1:40 (v/v)
594 in dPBS) at RT for 48 h and then washed with dPBS. Afterwards, a DAPI solution (1:1000
595 (v/v)) was used to incubate the PDAC platforms during 30 min, at RT. After washes with PBS
596 three times, the 3D models were observed under a scanning confocal microscope (LSM 880
597 Airyscan, Carl Zeiss, Germany).

598 *3D models cell viability analysis:* After 3, 7 and 14 days of culture, a Live/Dead cell assay was
599 performed for viability assessment. Briefly, 3D tumor spheroids were incubated with Calcein
600 AM and propidium iodide (PI) in PBS at standard culture conditions (5% CO₂ at 37 °C), for 30
601 min. After washing with PBS, the 3D tumor models were observed under a widefield
602 fluorescence microscope (Fluorescence Microscope Zeiss, Axio Imager 2, Carl Zeiss,
603 Germany). Furthermore, the cell proliferation of core-shell tumor-stroma PDAC beads was
604 accessed by ATP quantification using the CellTiter-Glo 3D[®] Cell Viability Assay. CellTiter-
605 Glo assay was performed in accordance with the manufacturer instructions. Luminescence was
606 measured in 96-well flat-bottom white plates by using a multi-modal Synergy HTX microplate
607 reader (BioTek Instruments, Winooski, USA).

608 *3D Models biomolecular signatures:* The quantification of soluble biomolecular markers
609 secreted by the different 3D PDAC models including: (i) human TGF- β 1, (ii) PDGF-BB, (iii)

610 FGF-2 and (iv) IL-1 β was performed by ELISA. In brief, at pre-determined time points (7 and
611 14 days) the culture medium (n=3) of each condition was retrieved and stored at -80 °C. Human
612 PDAC biomolecular markers quantification was performed by sandwich ELISA according to
613 manufacturer's instructions. Absorbance was determined by using a multi-modal Synergy HTX
614 microplate reader (BioTek Instruments, USA).

615 *In vitro drug screening:* 3D tumor models' response to anti-cancer chemotherapeutics was
616 evaluated following incubation with the standard-of-care Gemcitabine. In brief, the different
617 PDAC 3D models were incubated with a series of concentrations after 14 days of culture (0-
618 100 μ M). In each assay, 3D PDAC tumors were incubated during 48 h with Gemcitabine. Anti-
619 cancer drug cytotoxicity was assessed after 48 h of drugs administration by ATP quantification
620 using the CellTiter-Glo 3D[®] Cell Viability Assay, in accordance with the manufacturer
621 instructions. Briefly, CellTiter-Glo reagent was added at a 1:1 ratio in cell culture medium, the
622 samples were then vigorously mixed for 5 min in a horizontal plate shaker, following incubation
623 for 25 min, at RT, in the dark. Luminescence was measured in 96-well flat-bottom opaque white
624 plates by using a multi-modal Synergy HTX microplate reader (BioTek Instruments, USA).

625 *Statistical Analysis:* Statistical analysis was performed in GraphPad Prism 9 Software (Prism
626 9[™], trial version). One-way analysis of variance (One-way ANOVA) with Tukey's multiple
627 comparisons was generally used for data analysis. A value of $p < 0.05$ was considered to be
628 statistically significant.

629

630 **Supporting Information**

631 Supporting Information is available from the Wiley Online Library or from the author.

632

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756 **Programmable Living Units for Emulating Pancreatic Tumor-Stroma Interplay**

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759 In this study, a methodology using superhydrophobic surfaces is proposed to establish 3D

760 cancer-on-a-bead models. Such stratified living model aims to recapitulate key PDAC features

761 including its unique bioarchitecture and the differential spatially organization of both tumor and

762 stromal components by tuning both cells and ECM compartments independently. The

763 developed technology opens new avenues for the large-scale fabrication of stratified living

764 platforms compatible with high-throughput/high-content imaging analysis.

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768 Supporting Information

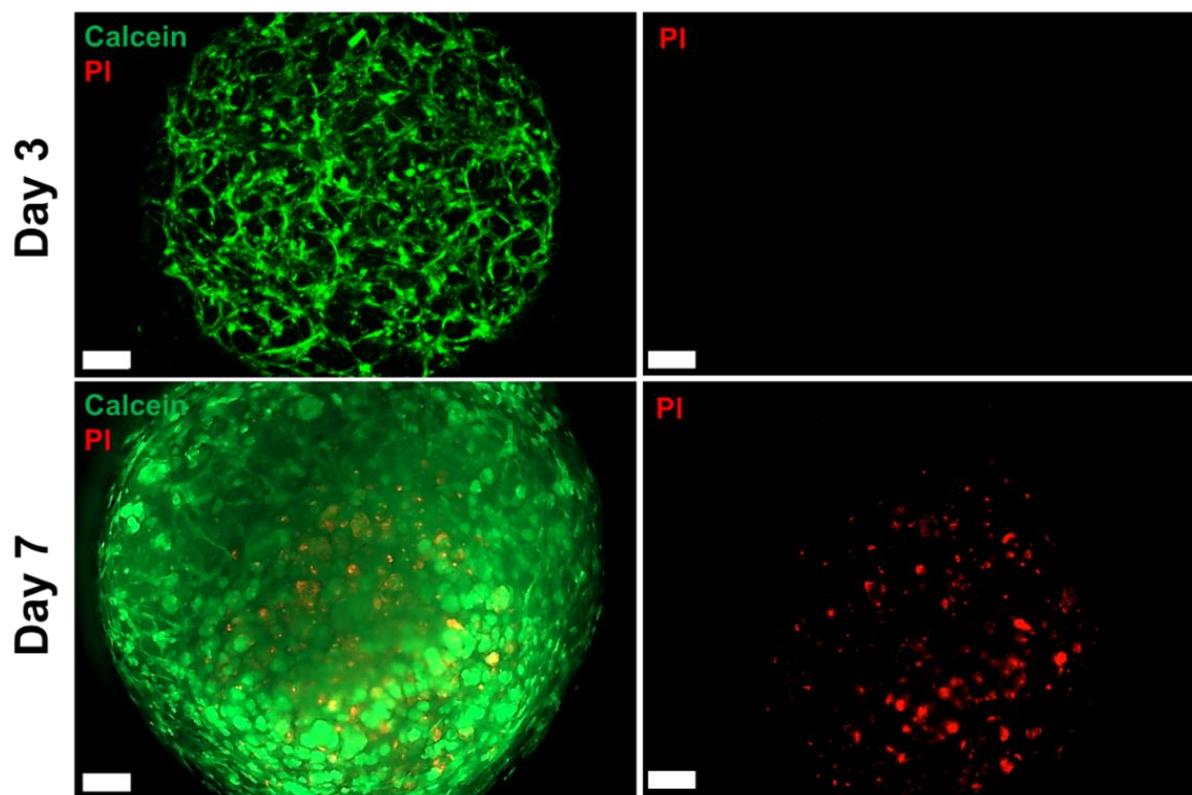
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770 Programmable Living Units for Emulating Pancreatic Tumor-Stroma Interplay

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772 *Maria V. Monteiro, Marta Rocha, Vítor M. Gaspar*, João F. Mano**

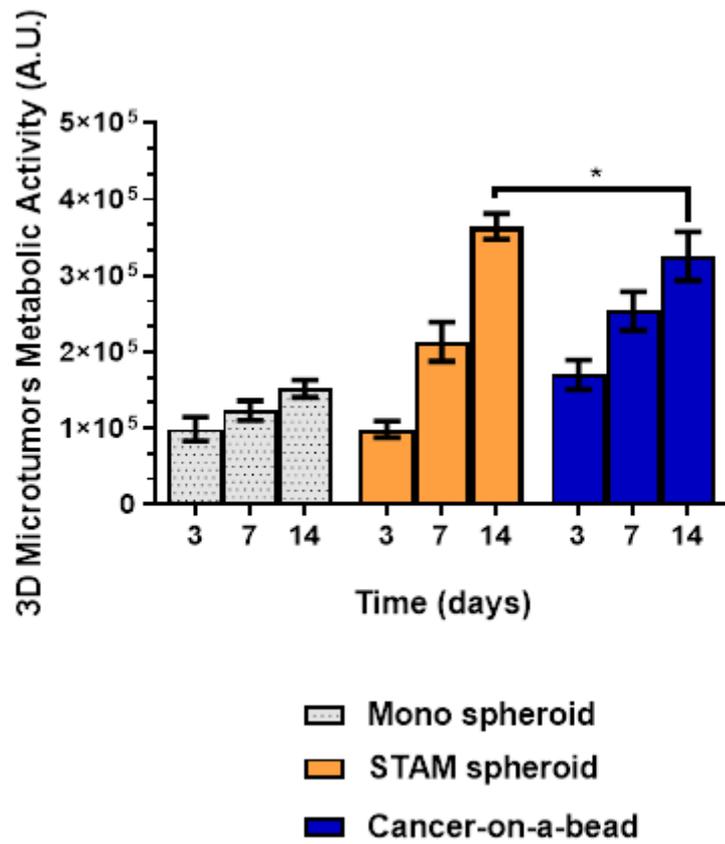
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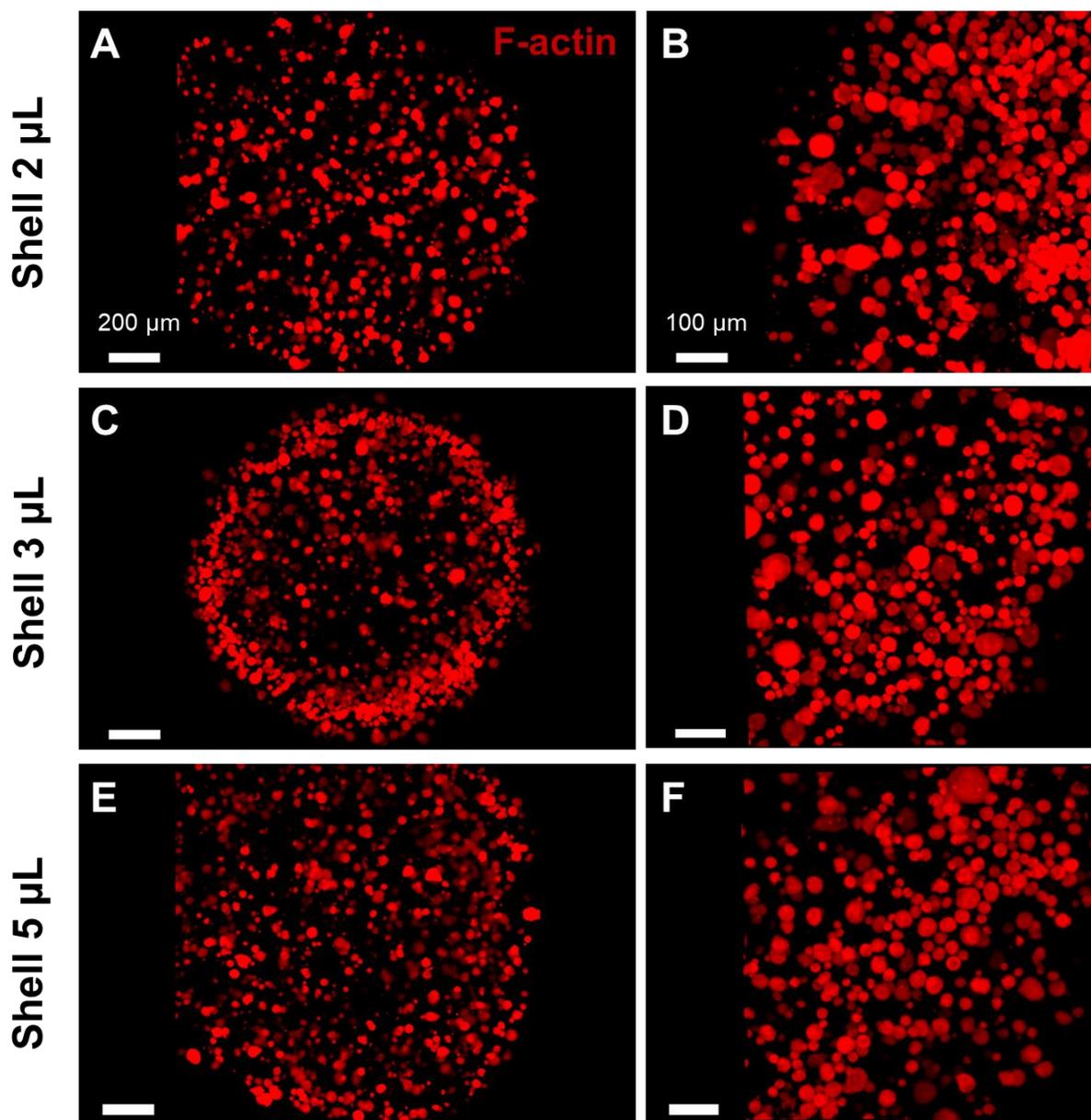
775 **Figure S1.** 3D cancer-on-a-bead viability at day 3 and 7 of culture. The shell compartment is
776 comprised by 3 μL and CAFs (4×10^4 cells per 1 μL of GelMA:HAMA ECM). Green channel:
777 Calcein-AM, Red channel: PI. Scale bar=200 μm .

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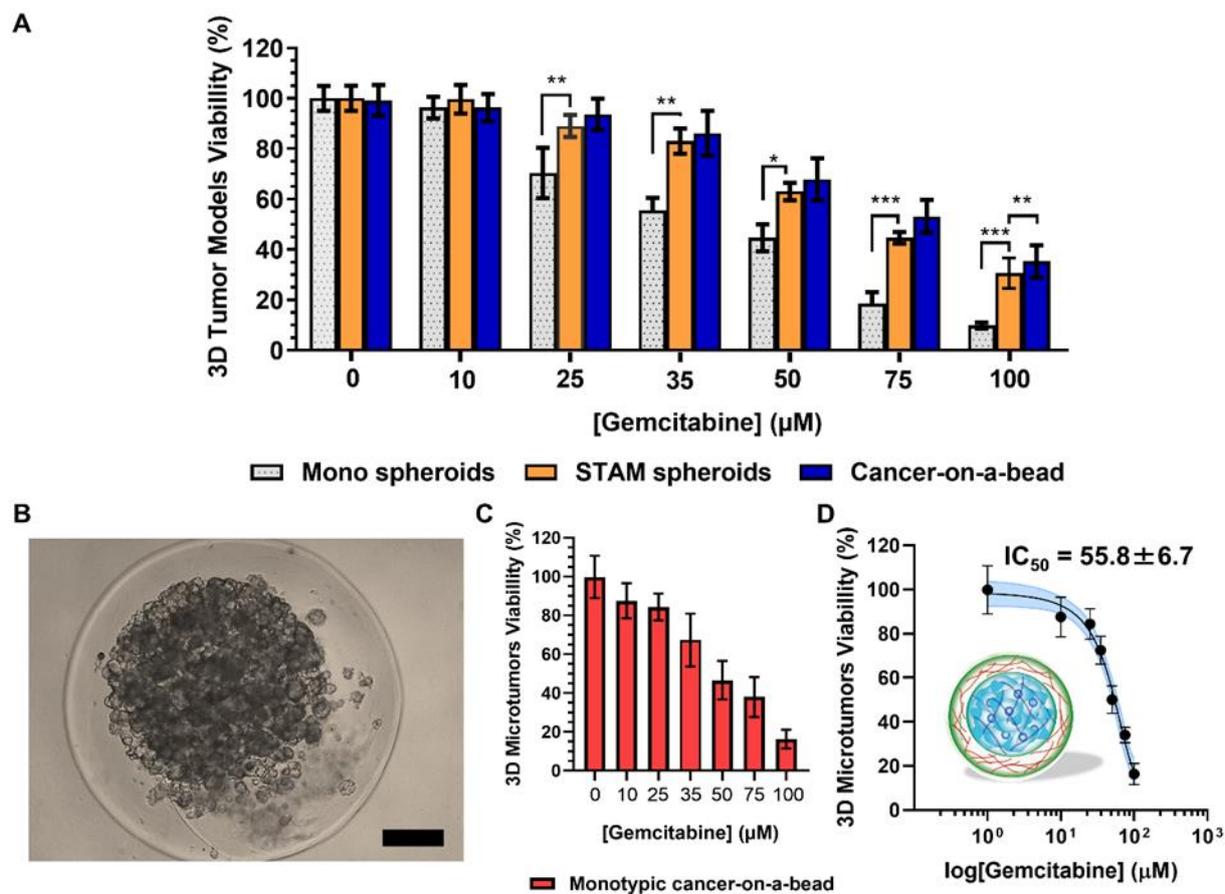


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Figure S2. Analysis of different PDAC 3D microtumors models' viability along time. Data is presented as mean \pm s.d., $n=5$, $*p<0.05$.



782
783 **Figure S3.** High-resolution confocal bioimaging of actin filaments organization in 3D cancer-
784 on-a-bead units with different shell volume and variable stromal CAFs density ($2\mu\text{L} - 4 \times 10^4$
785 cells; $3\mu\text{L} - 6 \times 10^4$ cells; $5\mu\text{L} - 1 \times 10^5$ cells), at 1 day of culture. At day 1 of culture, CAFs laden
786 in the GelMA:HAMA shell exhibited a rounded shape morphology requiring maturation time
787 to acquire a functional myofibroblast-like fusiform morphology and cell spreading (verified at
788 day 7 of culture). Red channel: F-actin filaments. Scale bar= $200\ \mu\text{m}$ (A, C, E) and scale bar =
789 $100\ \mu\text{m}$ (B, D, F).



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 791 **Figure S4.** Susceptibility of 3D PDAC models to Gemcitabine chemotherapeutics. (A) Full
 792 statistical analysis of Gemcitabine screening in *in vitro* 3D models (i.e., monotypic spheroid,
 793 STAMs model, and tumor-stroma cancer-on-a-bead), at day 14 of culture. (B and C) Statistical
 794 analysis of monotypic cancer on-a-bead (comprised by cancer cells in the core compartment,
 795 without stromal cells in the shell) treated with the different concentrations of Gemcitabine at
 796 day 14 of culture. (D) IC_{50} analysis for established monotypic cancer-on-a-bead models. Blue
 797 area represents the area between the upper and lower error bands for the interpolation curve.
 798 Data is presented as mean \pm s.d. ($n = 5$), * $p < 0.05$, ** $p < 0.01$, *** $p < 0.001$.