

1 **Adsorption of pharmaceuticals from biologically treated municipal wastewater**
2 **using paper mill sludge-based activated carbon**

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43 **ABSTRACT**

44 A waste-based alternative activated carbon (AAC) was produced from paper mill sludge
45 under optimized conditions. Aiming its application in tertiary wastewater treatment,
46 AAC was used for the removal of carbamazepine, sulfamethoxazole and paroxetine
47 from biologically treated municipal wastewater. Kinetic and equilibrium adsorption
48 experiments were run under batch operation conditions. For comparison purposes, they
49 were also performed in ultrapure water and using a high-performance commercial AC
50 (CAC). Adsorption kinetics was fast for the three pharmaceuticals and similar onto
51 AAC and CAC in either wastewater or ultrapure water. However, matrix effects were
52 observed in the equilibrium results, being more remarkable for AAC. These effects were
53 evidenced by Langmuir maximum adsorption capacities (q_m , mg g⁻¹): for AAC, the
54 lowest and highest q_m were 194 ± 10 (SMX) and 287 ± 9 (PAR), in ultrapure water, and
55 47 ± 1 (SMX) and 407 ± 14 (PAR), in wastewater; while for CAC, the lowest and
56 highest q_m were 118 ± 7 (SMX) and 190 ± 16 (PAR) in ultrapure water, and 123 ± 5
57 (SMX) and 160 ± 7 (CBZ) in wastewater. It was found that the matrix pH played a key
58 role in these differences by controlling the surface electrostatic interactions between
59 pharmaceutical and AC. Overall, it was evidenced the need of adsorption results in real
60 matrices and demonstrated that AAC is a promising option to be implemented in tertiary
61 wastewater treatments for pharmaceuticals' removal.

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70 **KEYWORDS:** Waste-based carbons; Waste valorization; Emerging pollutants;
71 Adsorption; Water quality

72 **1. INTRODUCTION**

73

74 In the European Union, from the 2.3 billion tonnes of waste that are produced
75 annually, 10% include municipal waste and 90% industrial, agricultural and
76 commercial-related wastes (Grace et al., 2016). In contrast to the current take-make-
77 dispose industrial model, a circular economy is a regenerative model under which
78 wastes are either turned into new products or used as new resources for other products.
79 On the other hand, concern about the presence of emerging contaminants such as
80 pharmaceuticals in water resources has been growing over the last years. Due to their
81 continuous input and persistence, these compounds pose a long-term risk to the aquatic
82 organisms, namely in what respects to endocrine disruption or antimicrobial resistance
83 (Silva et al., 2017). It is well known that effluents from sewage treatment plants (STPs)
84 are the main source of these pollutants in the aquatic environment. For this reason, a
85 great research effort has been carried out on alternative or additional treatments to those
86 usually applied in STPs. Among them, adsorptive processes have been amongst most
87 recommended due to their efficiency, versatility, simplicity and the non-formation of
88 hazardous products (Silva et al., 2017). Furthermore, the incorporation of adsorption
89 processes as tertiary treatments into current STPs is quite feasible, which is essential
90 from a practical point of view (Coimbra et al., 2015).

91 In the described context, the utilization of waste-based adsorbents has emerged
92 as a sustainable alternative to conventional activated carbons (AC) from non-renewable
93 precursors. Different wastes have been used as raw materials and subjected to diverse
94 procedures aiming the production of alternative adsorbents for the removal of
95 pharmaceuticals from water (e.g. Mestre et al., 2009, 2011, 2014, 2017). Paper mill
96 sludge is generated in huge amounts from wastewater treatment at the paper industry
97 (each ton of paper means an average production of 40-50 kg of sludge) and its use as

98 raw material in the preparation of adsorbents for the adsorption of pharmaceuticals was
99 firstly reported by Calisto et al. (2014). In that work, different biochars were obtained
100 through the pyrolysis of primary and biological paper mill sludge under different
101 conditions, which were characterized and used for the adsorption of citalopram from
102 water. Results shown that paper mill sludge was a promising raw material for the
103 aforementioned application, which besides means the valorization of such waste
104 (Calisto et al., 2014). The promising results obtained for the paper mill sludge based
105 biochars encouraged the study of the production of an AC from the referred waste. A
106 full factorial design was carried out to determine the most favourable route to produce a
107 powdered alternative activated carbon (AAC) with improved and promising properties
108 (a high specific surface area (S_{BET}) of $1627 \text{ m}^2 \text{ g}^{-1}$ and very good responses in terms of
109 adsorption percentage for pharmaceuticals of different classes). However, as most of the
110 published literature on the utilization of alternative adsorbents, the referred results on
111 the utilization of paper mill sludge-based adsorbents were obtained in ultrapure water.
112 Therefore, in view of the practical application of the produced materials in real systems,
113 the evaluation of the performance of the optimized AAC in wastewater was explicitly
114 outlined as future work by Jaria et al. (2018). Simultaneously, stricter legislation on the
115 discharge of pharmaceuticals into the environment is expected in the near future, and
116 therefore, STPs will need to upgrade the wastewater treatments to cope with new
117 regulations. Consequently, the present work aimed at assessing the practical utilization
118 of the previously optimized powdered AAC in the tertiary treatment of wastewater for
119 the removal of pharmaceuticals frequently found in aquatic environments, from
120 different pharmacological classes and with distinct physico-chemical properties. Also,
121 the performance of a commercial activated carbon (CAC) was evaluated under the same
122 conditions for comparison. For these purposes, the adsorption kinetics, equilibrium

123 isotherms and adsorption capacity of AAC and CAC towards carbamazepine (CBZ),
124 sulfamethoxazole (SMX) and paroxetine (PAR) from biologically treated wastewater
125 were determined.

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128 **2. EXPERIMENTAL**

129

130 *2.1 Reagents and materials*

131 Pharmaceuticals used for the adsorption experiments were CBZ (Sigma Aldrich,
132 99%), SMX (TCI, >98%) and PAR (paroxetine-hydrochloride; TCI, >98%). All the
133 pharmaceutical solutions were prepared in ultrapure water (obtained from a Milli-Q
134 Millipore system Milli-Q plus 185) or in wastewater collected from the effluent of a
135 STP. In the production of AAC, the chemical activation process was performed using
136 potassium hydroxide (KOH) (EKA PELLETS, $\geq 86\%$), while HCl (AnalaR
137 NORMAPUR, 37%) was used for the washing step.

138 The CAC used in this work for comparison purposes was a high performance
139 commercial AC from Norit (SAE SUPER 8003.6), kindly supplied by Salmon & CIA.

140

141 *2.2 Preparation of the alternative activated carbon (AAC)*

142 The AAC was here produced accordingly to the optimal conditions previously
143 determined through a full factorial design and described in detail by Jaria et al. (2018).
144 To sum up, after collection of primary sludge (PS) from a paper industry, PS was dried
145 at room temperature followed by a 24 h period at 105 °C in an oven and then it was
146 grinded with a blade mill. The grinded PS was impregnated with KOH (activating
147 agent) in a 1:1 activating agent/PS ratio and the mixture was stirred in an ultrasonic bath
148 during 1 h and then left to dry at room temperature. Dried material was subjected to
149 pyrolysis in a muffle (Nüve, series MF 106, Turkey) at 800°C under controlled N₂
150 atmosphere during 150 min. The resulting material was washed with 1.2 M HCl in order

151 to remove ashes and other inorganic material and afterwards washed with distilled water
152 until reaching a neutral pH. Finally, the produced AAC was dried in an oven for 24 h at
153 105 °C.

154

155 *2.3 Characterization of activated carbons*

156 The characterization of AAC in terms of nitrogen adsorption isotherms for the
157 determination of S_{BET} and microporosity, total organic carbon (TOC), point of zero
158 charge (pH_{pzc}), the main surface acidic and basic functional groups (Boehm's titration),
159 proximate and ultimate analysis and scanning electron microscopy (SEM) analysis was
160 described in detail by Jaria et al. (2018). In this work, the same procedures were used
161 for the characterization of the CAC and in order to determine its S_{BET} and
162 microporosity, TOC and IC, pH_{pzc} , proximate and ultimate analysis, and SEM. Briefly,
163 for the determination of S_{BET} (calculated from the Brunauer-Emmett-Teller equation
164 (Brunauer et al., 1938) in the relative pressure range 0.01–0.1) and micropore volume
165 (W_0 ; determined applying the Dubinin-Astakhov equation (Dubinin, 1966) to the lower
166 relative pressure zone of the nitrogen adsorption isotherm), isotherms were acquired at
167 77 K using a Micromeritics Instrument, Gemini VII 2380 after the outgassing of the
168 materials overnight at 120 °C. TC and IC analyses were performed always in triplicate
169 using a TOC analyzer (Shimadzu, model TOC-V_{CPH}, SSM-5000A, Japan). TOC was
170 calculated by difference between total carbon (TC) and total inorganic carbon (IC). The
171 pH_{pzc} was determined by the pH drift method as described by Jaria et al. (2015).
172 Proximate analysis was performed by thermogravimetric analysis (TGA) using a
173 Setaram thermobalance, model Setsys Evolution 1750 (S type sensor). Standard
174 methods were followed to determine the moisture (UNE 32002) (AENOR, 1995),
175 volatile matter (UNE 32019) (AENOR, 1985) and ash content (UNE 32004) (AENOR,

176 1984). Ultimate analysis was performed in a LECO CHNS-932 analyser using standard
177 methods to determine C, H, N and S as detailed in Calisto et al. (2014). SEM was used
178 to assess the ACs' surface morphology through a Hitachi SU-70.

179 Moreover, for a deeper characterization of the produced AAC, this carbon was
180 characterized by X-ray Photoelectron Spectroscopy (XPS) analysis, which was
181 performed in an Ultra High Vacuum (UHV) system with a base pressure of 2×10^{-10}
182 mbar and equipped with a hemispherical electron energy analyser (SPECS Phoibos
183 150), a delay-line detector and a monochromatic Al K α (1486.74 eV) X-ray source.
184 High resolution spectra were recorded at normal emission take-off angle and with a
185 pass-energy of 20 eV, providing an overall instrumental peak broadening of 0.5 eV.

186

187 *2.4 Biologically treated municipal wastewater*

188 Wastewater for the adsorption experiments was collected at three collection
189 campaigns (between May and September 2017) from a local STP. This STP was
190 designed to serve 159 700 population equivalents and receives an average daily flow of
191 $39\,278 \text{ m}^3 \text{ day}^{-1}$. In the STP, wastewater is subjected to primary and then biological
192 treatment.

193 Wastewater was collected after the biological decanter, which corresponds to the
194 final treated effluent that is discharged into the environment (in this case, into the sea, at
195 ~ 3 km from the coast). Immediately after collection, wastewater was filtered through
196 $0.45 \mu\text{m}$, 293 mm Supor[®] membrane disc filters (Gelman Sciences) and stored at $4 \text{ }^\circ\text{C}$
197 until use, which occurred within a maximum of 15 days.

198 Wastewater collected in each campaign was characterized by conductivity
199 (WTW meter), pH (pH/mV/ $^\circ\text{C}$ meter pHenomenal[®] pH 1100L, VWR) and TOC
200 (Shimadzu, model TOC-V_{CPH}, SSM-5000A).

201 *2.5 Adsorption experiments*

202 Batch adsorption experiments were performed by contacting the adsorbents
203 (AAC or CAC) with solutions of pharmaceutical (CBZ, SMX or PAR) prepared either
204 in ultrapure or in the collected wastewater. Pharmaceutical solutions of CBZ, SMX or
205 PAR, with an initial concentration (C_0) of 5 mg L^{-1} were shaken together with a known
206 concentration (M) of the corresponding adsorbent in polypropylene tubes. The tubes
207 were shaken in a head-over-head shaker (Heidolph, Reax 2) at 80 rpm, under controlled
208 temperature ($25.0 \pm 0.1 \text{ }^\circ\text{C}$). After shaking, solutions were filtered through $0.2 \text{ }\mu\text{m}$
209 PVDF filters (Whatman) and analysed for the residual concentration of pharmaceutical
210 by micellar electrokinetic chromatography (MEKC) (as described in section 2.6).
211 Control experiments, i.e. the pharmaceutical solution in absence of adsorbent, were run
212 in parallel. All experiments were run in triplicate.

213

214 *2.5.1 Adsorption kinetics*

215 The time needed to attain the adsorption equilibrium was determined by shaking
216 single pharmaceutical solutions (in ultrapure water or wastewater) with the
217 corresponding adsorbent (AAC or CAC) for different time intervals (between 5 and 360
218 min). In ultrapure water, for both AAC and CAC, the adsorbent concentration (M , g L^{-1})
219 was 0.020 g L^{-1} for all the pharmaceuticals. Meanwhile, when using wastewater, M was
220 0.020 g L^{-1} for CBZ and PAR and 0.10 g L^{-1} for SMX. Then, the amount of
221 pharmaceutical adsorbed by mass unit of adsorbent at each time (q_t , mg g^{-1}) was
222 calculated as:

223
$$q_t = \frac{(C_0 - C_t)}{M} \tag{Eq. 1}$$

224

225 where C_t (g L^{-1}) is the residual pharmaceutical concentration after shaking during the
226 corresponding time (t , min).

227 The obtained experimental data were fitted to the pseudo-first (Eq. 2 (Lagergren,
228 1898)) and pseudo-second order (Eq. 3 (Ho and Mckay, 1999)) kinetic models using
229 GraphPad Prism, version 5:

$$230 \quad q_t = q_e(1 - e^{-k_1 t}) \quad (\text{Eq. 2})$$

$$231 \quad q_t = \frac{q_e^2 k_2 t}{1 + q_e k_2 t} \quad (\text{Eq. 3})$$

232 where, t (min) represents the adsorbent/solution contact time, q_e the amount of
233 pharmaceutical adsorbed when the equilibrium is attained (mg g^{-1}), and k_1 (min^{-1}) and k_2
234 ($\text{g mg}^{-1} \text{min}^{-1}$) the pseudo-first and pseudo-second order rate constant, respectively.

235

236 *2.5.2 Adsorption equilibrium*

237 Equilibrium adsorption experiments were performed by shaking single pharmaceuticals'
238 solutions (CBZ, SMX or PAR) in either ultrapure or wastewater with a known M
239 ($0.008\text{-}0.050 \text{ g L}^{-1}$ CBZ, SMX and PAR, in ultrapure water; $0.008\text{-}0.050 \text{ g L}^{-1}$ CBZ and
240 PAR, in wastewater; $0.02\text{-}0.2 \text{ g L}^{-1}$ SMX, in wastewater) of AAC or CAC during the
241 time needed to attain the equilibrium, as determined in the previous section. Then, the
242 amount of pharmaceutical adsorbed by mass unit of adsorbent at the equilibrium (q_e ,
243 mg g^{-1}) was calculated with a variation of Eq. 1, where q_t is replaced by q_e and C_t is
244 replaced by C_e (mg L^{-1} ; residual pharmaceutical concentration after shaking during the
245 equilibrium time).

246 The obtained experimental data were fitted, using GraphPad Prism, version 5, to
247 non-linear models commonly used to describe the adsorption equilibrium isotherms –
248 Langmuir (Langmuir, 1918) and Freundlich (Freundlich, 1906) –, represented by Eq.
249 (4) and (5), respectively:

250
$$q_e = \frac{q_m K_L C_e}{1 + K_L C_e} \quad (\text{Eq. 4})$$

251
$$q_e = K_F C_e^{1/N} \quad (\text{Eq. 5})$$

252 where q_m represents the maximum adsorption capacity (mg g^{-1}), C_e the amount of solute
253 in the aqueous phase at equilibrium (mg L^{-1}), K_L (L mg^{-1}) the Langmuir affinity
254 coefficient, N the degree of non-linearity, and K_F the Freundlich adsorption constant
255 ($\text{mg}^{1-1/n} \text{L}^{1/n} \text{g}^{-1}$).

256

257 *2.6 Micellar electrokinetic chromatography (MEKC) quantification*

258 The quantification of CBZ, SMX and PAR in aqueous solutions during the
259 adsorption experiments was performed by MEKC using a Beckman P/ACE MDQ
260 instrument (Fullerton, CA, USA), equipped with a photodiode array detection system. A
261 dynamically coated silica capillary with 40 cm (30 cm to the detection window) was
262 used. The method used was adapted from Calisto et al. (2011). Briefly, the
263 electrophoretic separation was accomplished at 25 °C, in direct polarity mode at 25 kV,
264 during 5 min runs and sample injection time of 4 s. Ethylvanillin was used as internal
265 standard and sodium tetraborate was used to obtain better peak shape and resolution and
266 higher repeatability, both spiked to all samples and standard solutions at final
267 concentrations of 3.34 mg L^{-1} and 10 mM, respectively. Detection was monitored at 200
268 nm for SMX and PAR and at 214 nm for CBZ. Separation buffer consisted of 15 mM of
269 sodium tetraborate and 30 mM of sodium dodecyl sulfate. Capillary was washed
270 between each run with ultrapure water for 1 min and separation buffer for 1.5 min at 20
271 psi, at the beginning of each working day, with separation buffer for 20 min (to reload
272 the dynamic coating), and at the end of the day, with ultrapure water for 10 min. All the
273 analyses were performed in triplicate. For each pharmaceutical, calibration was

274 performed by analysing standard solutions with concentrations ranging from 0.25 and
275 5 mg L⁻¹. Standards were analysed in quadruplicate.

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277 **3. RESULTS AND DISCUSSION**

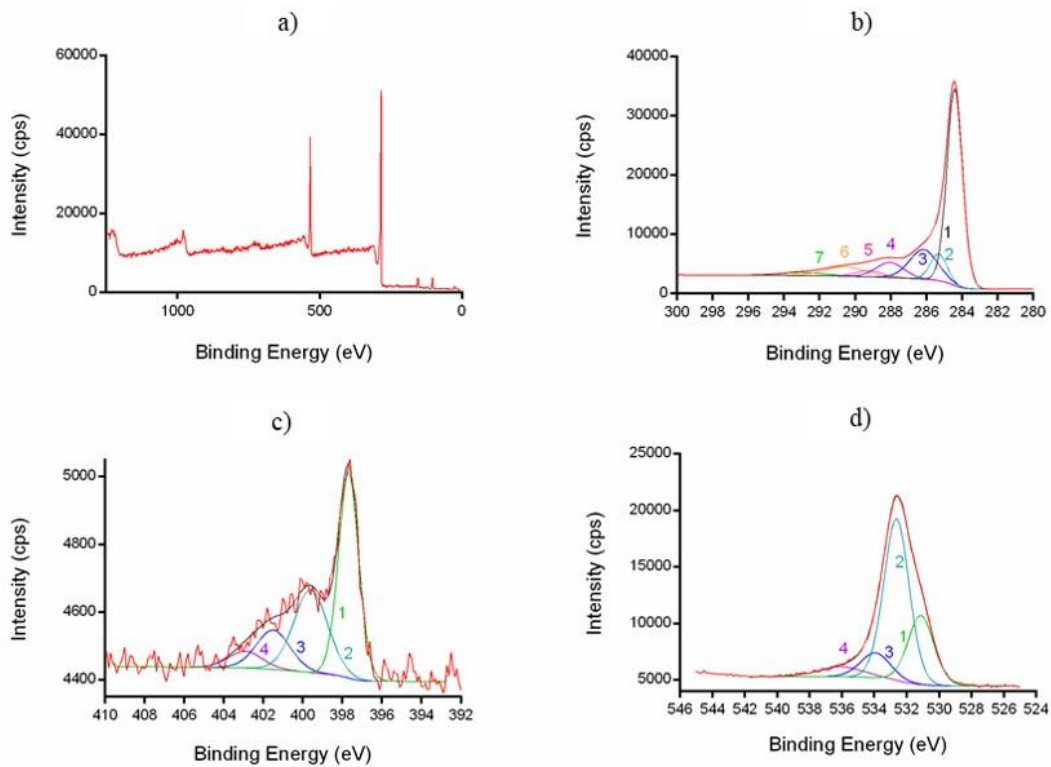
278 *3.1 Characterization of activated carbons*

279 Regarding S_{BET} and microporosity, the AAC presented a S_{BET} of 1627 m² g⁻¹
280 which was considered an excellent S_{BET} value comparing with the high-performance
281 CAC used in the present study (S_{BET} 996 m² g⁻¹) and also comparing with other
282 alternative adsorbents used in literature (alternative activated carbons with S_{BET} between
283 891 and 1060 m² g⁻¹ (Mestre et al., 2007; Cabrita et al, 2010; Mestre et al., 2014)). The
284 AAC presented also high prevalence of micropores (~68% of the total pore volume).

285 In what respects proximate and ultimate analysis, AAC presented high content
286 in fixed carbon (~63%) and low content in ashes (~14%); CAC presented similar ashes
287 content (~10%), but higher fixed carbon content (~86%). These results were consistent
288 with the high TOC ($67 \pm 1\%$, for AAC and 80.9 ± 0.4 , for CAC) and low IC (lower than
289 2% for both carbons) results. CAC presented a pH_{pzc} of ~7, while the pH_{pzc} of ~5
290 determined for AAC indicated that it presented an acidic surface, which was confirmed
291 by the determination of the acidic oxygen-containing functional groups (carboxyl,
292 lactones, and phenols) by the Boehm's titrations.

293 From the SEM images, it was observed that the AAC presented a high level of
294 porosity, with an irregular surface and a well-defined presence of porous (which was in
295 accordance with the N₂ adsorption isotherms) (Jaria et al., 2018); CAC presented some
296 degree of porosity, but, for the same magnification, less roughness was observed in
297 comparison with the AAC.

298 In what concerns XPS (Fig. 1), analysing the overall spectrum (Fig. 1a) it was
299 possible to verify the high content in carbon (80.5%) and oxygen (18.5%) heteroatoms
300 in the surface of AAC.



301
302 Fig. 1: XPS analysis for AAC: (a) AAC; (b) AAC-C1s; (c) AAC-N1s; (d) AAC-O1s.

303
304 By deconvolution of the C1s region (Fig. 1b) of the AAC spectrum, the presence
305 of the graphitic Csp^2 (peak 1 – 284.4 eV which was the one presenting the highest
306 intensity), the C–C sp^3 bond of the edge of the graphene layer (peak 2 – 285.3 eV), the
307 C–O single bond, assigned to ether and alcohol groups (peak 3 – 286.1 eV), the O–C=O
308 bond of carboxylic acids and/or carboxylic anhydride (peak 5 – 289.2 eV) and the π – π^*
309 transition in C1 (peak 6 – 290.5 eV), was evident. The N1s spectra (Fig. 1c) presented
310 four main peaks: ~397.7 eV (peak 1), which may be attributed to pyridine nitrogen
311 functional groups; ~399.6 eV (peak 2), that may be related to pyrrole or pyridine

312 functional groups; ~401.5 eV (peak 3), that may be assigned to quaternary nitrogen;
313 and, finally, ~402.9 eV (peak 4) which may be attributed to the presence of oxidized
314 forms of nitrogen (Fig. 1c). Concerning the O1s spectra (Fig. 1d), AAC presented a
315 peak ~531.1 eV (peak 1) which may be assigned to the C=O group in quinones, and a
316 peak ~532.6 (peak 2) which can be attributed to single bonded C–O–H (Abd-El-Aziz et
317 al., 2008). There was also a peak at 533.9 eV (peak 3) that can be assigned to oxygen
318 atoms in carboxyl groups (–COOH or COOR) and a peak ~536 eV (peak 4) that may be
319 related to physisorbed water (Velo-Gala et al., 2014; Lee et al., 2016).

320

321 *3.2 Biologically treated municipal wastewater*

322 Results on the characterization of wastewater from the three collection
323 campaigns, namely pH, conductivity and TOC are depicted in Table 1.

324 **Table 1:** pH, conductivity and TOC values for the effluent samples.

Collection campaign	1	2	3
pH	7.7	7.8	7.9
Conductivity (mS cm ⁻¹)	8.5	9.2	5.8
TOC (mg L ⁻¹)	16.9	17.0	18.5

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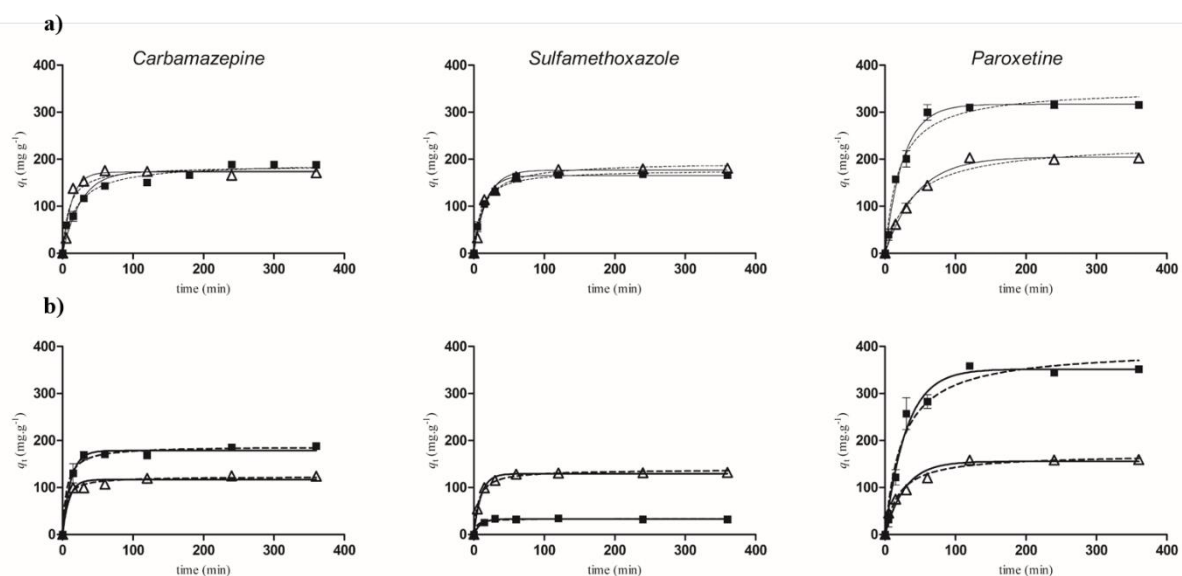
326 The analysed parameters showed that wastewater collected during the different
327 campaigns maintained similar properties. Therefore, the stability of the wastewater
328 matrix for the adsorption experiments may be assumed.

329

330 *3.3 Adsorption kinetics*

331 The assessment of the time needed for the pharmaceuticals to achieve the
332 equilibrium in the bulk solution/carbon surface interface is an important parameter

333 since, for the practical application of an adsorbent, it should not only present good
 334 adsorption capacities but also to adsorb in a suitable time scale. The results on the
 335 amount of each pharmaceutical adsorbed onto the AAC or the CAC at a time t (q_t ,
 336 mg g^{-1}) versus time in ultrapure water and in wastewater are represented in Fig. 2
 337 together with the corresponding fittings to pseudo-first and pseudo-second order kinetic
 338 models. The parameters obtained from the fittings of experimental results in ultrapure
 339 and wastewater are summarized in Table 2 and Table 3, respectively.



340
 341 Fig. 2: Kinetic study of the adsorption of CBZ, SMX and PAR onto AAC (■) and CAC (Δ) in
 342 (a) ultrapure water; (b) wastewater. Results were fitted to pseudo-first (full line) and pseudo-
 343 second (dashed line) order kinetic models. Each point (\pm standard deviation) is the average of
 344 three replicates. Experimental conditions: $T = 25.0 \pm 0.1$ °C; 80 rpm; $C_{i, \text{pharmaceutical}} = 5 \text{ mg L}^{-1}$;
 345 $C_{\text{AAC or CAC}} = 0.020 \text{ g L}^{-1}$ (CBZ, SMX, PAR in ultrapure water); $C_{\text{AAC or CAC}} = 0.020 \text{ g L}^{-1}$ (CBZ,
 346 PAR in wastewater); $C_{\text{AAC or CAC}} = 0.10 \text{ g L}^{-1}$ (SMX in wastewater).

347

348 In ultrapure water, the kinetic experimental results onto AAC were better
 349 described by the pseudo-second than by pseudo-first order model with exception to
 350 PAR. Contrarily, the pseudo-first order model is the one that better described the
 351 pharmaceuticals' adsorption kinetics onto CAC. In any case, both models reasonably
 352 fitted experimental results ($R^2 \geq 0.93$). Comparing the adsorption of the selected

353 pharmaceuticals onto AAC and CAC, it can be verified that the CAC presented slightly
354 faster kinetics for CBZ but slower for SMX and PAR. However, the kinetic rate
355 constants obtained for all systems were in the same order of magnitude and the
356 equilibrium was quickly reached (60-240 min) onto both carbons, showing that they are
357 kinetically adequate for the adsorption of the considered pharmaceuticals. In
358 wastewater, except for PAR onto AAC, experimental results better fitted the pseudo-
359 second than the pseudo-first order kinetic model. Still, both models may be considered
360 adequate for the description of experimental results onto both AAC and CAC ($R^2 \geq$
361 0.95). On the other hand, the time needed to attain the equilibrium in wastewater was
362 not affected by matrix effects and the AAC continued to compare favourably with CAC.
363 Still, in the case of SMX the adsorption was even faster in wastewater than in ultrapure
364 water. Coimbra et al. (2015) had already observed that the matrix of an effluent from a
365 STP, despite its complexity, did not affect the time needed to reach the equilibrium for
366 pharmaceuticals (salicylic acid, diclofenac, ibuprofen, and acetaminophen), which was
367 equally short in both ultrapure and wastewater.

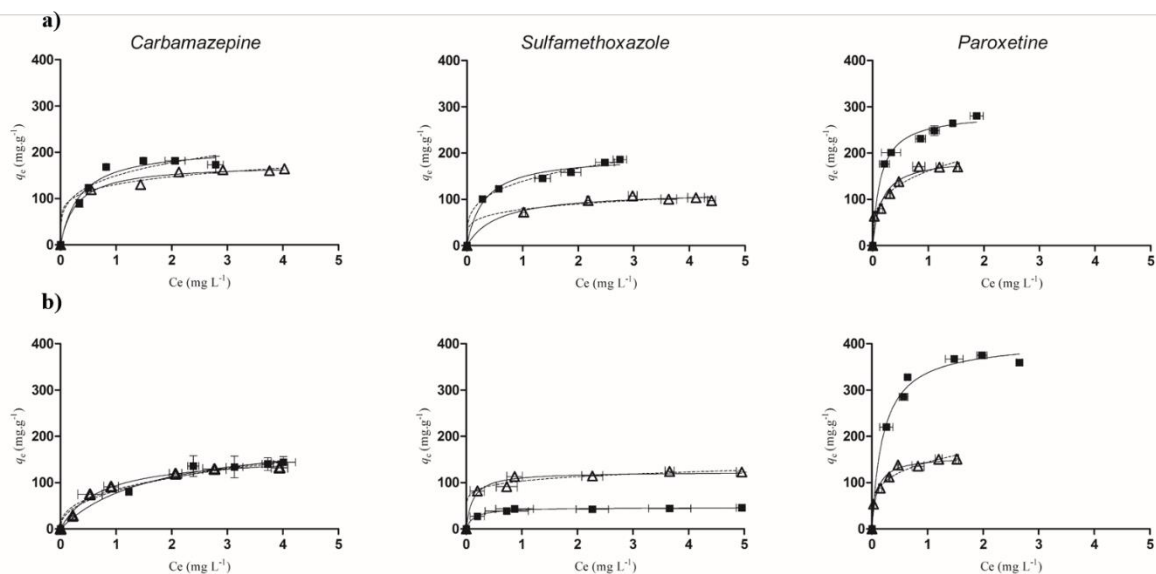
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369 *3.4 Adsorption equilibrium*

370 The adsorption isotherms, represented as the amount of each pharmaceutical
371 adsorbed onto AAC and CAC at equilibrium (q_e , mg g⁻¹) versus the amount of
372 pharmaceutical remaining in solution (C_e , mg L⁻¹), are shown in Fig. 3. Fitting
373 parameters to Langmuir and Freundlich equilibrium models are summarized in Table 2
374 and Table 3, for isotherms determined in ultrapure and wastewater, respectively.

375

376



377

378 Fig. 3: Equilibrium study of the adsorption of CBZ, SMX and PAR onto AAC (■) and CAC (Δ)
 379 in (a) ultrapure water; and (b) wastewater. Results were fitted to Langmuir (full line) and
 380 Freundlich (dashed line) equilibrium models. Each point (\pm standard deviation) is the average of
 381 three replicates. Experimental conditions: $T = 25.0 \pm 0.1$ °C; 80 rpm; $C_{i, \text{pharmaceutical}} = 5$ mg L⁻¹;
 382 $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ, SMX, PAR in ultrapure water); $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ,
 383 PAR in wastewater); $C_{\text{AAC or CAC}} = 0.10$ g L⁻¹ (SMX in wastewater).

384

385 In ultrapure water (Fig. 3a), experimental data were well described either by
 386 Langmuir or Freundlich, with satisfactory correlation coefficients ($R^2 \geq 0.93$). As for the
 387 Langmuir model, the AAC presented higher adsorption capacities (q_m between 194 and
 388 287 mg g⁻¹) than CAC (q_m between 118 and 190 mg g⁻¹) for the three pharmaceuticals
 389 tested. This difference may be related with the S_{BET} (1627 m² g⁻¹ for AAC and 996 m² g⁻¹
 390 for CAC), which is one of the most important factors affecting the adsorption process.
 391 Equilibrium isotherms in wastewater (Fig. 3b) also fitted both the Langmuir and
 392 Freundlich models ($R^2 \geq 0.96$). Focusing on the Freundlich isotherm, it can be observed
 393 that the adsorption isotherm was favourable ($N > 1$), for both carbons and matrices
 394 (Tables 2 and 3), which points to the fact that the adsorbents are efficient removing both
 395 high and low concentrations of the tested pharmaceuticals (Coimbra et al., 2015). In any

396 case, differences between equilibrium results in ultrapure water and wastewater were
397 evident, which must be related to the fact of wastewater being a very complex matrix.
398 For the adsorption of CBZ, either onto AAC or CAC, the type of matrix did not
399 negatively affect the adsorption capacities, with q_m values in wastewater being similar to
400 those obtained in ultrapure water. Also, in both matrices the adsorption capacity of CBZ
401 onto AAC was higher than onto CAC. In the case of PAR, the adsorption capacity onto
402 either AAC or CAC was higher in wastewater than in ultrapure water. This was
403 especially evident for AAC (q_m 29% higher in wastewater than in ultrapure water), as
404 for the comparison of the corresponding q_m in Tables 2 and 3. Also, the great difference
405 between the adsorbent regarding the PAR adsorption capacity in wastewater has to be
406 highlighted: the PAR q_m onto AAC was 62% higher than onto CAC. Finally, in the case
407 of SMX, the adsorption capacity onto CAC remained the same in both matrices.
408 However, in the case of SMX, the adsorption capacity onto AAC was larger than onto
409 CAC in ultrapure water, but in wastewater the contrary was observed (lower capacity
410 onto AAC than onto CAC). Furthermore, the q_m corresponding to SMX onto AAC was
411 76% lower in wastewater than in ultrapure water.

412 Adsorption, which is a rather complex process, is strongly ruled by electrostatic
413 and non-electrostatic interactions. The influence of these interactions is directly
414 governed by the characteristics of both the adsorbent (key parameters of the carbon's
415 surface chemistry comprise its pH, surface functional groups and uptake of specific
416 adsorbates per unit S_{BET} (Smith et al., 2009)) and the adsorbate (essential characteristics
417 of the adsorbate are the octanol/water coefficient ($\log K_{ow}$), the water solubility, the pK_a
418 and the molecular size) (Calisto et al., 2015).

419 Table 2: Fitting parameters of pseudo-first and pseudo-second order kinetic models and of Langmuir and Freundlich equilibrium models to the experimental
 420 data for both carbons (AAC and CAC) and the three pharmaceuticals (CBZ, SMX, and PAR) in ultrapure water.

		CBZ		SMX		PAR	
		AAC	CAC	AAC	CAC	AAC	CAC
<i>Pseudo</i>	q_t (mg g ⁻¹)	175 ± 7	173 ± 6	165 ± 3	177 ± 5	317 ± 7	205 ± 5
<i>1st order</i>	k_1 (min ⁻¹)	0.038 ± 0.007	0.078 ± 0.013	0.066 ± 0.006	0.054 ± 0.006	0.039 ± 0.003	0.022 ± 0.002
	R^2	0.940	0.971	0.991	0.987	0.991	0.993
	S_{yx}	16.60	12.90	6.35	8.77	13.36	7.06
<i>Pseudo</i>	q_t (mg g ⁻¹)	192 ± 7	186 ± 12	178 ± 4	194 ± 7	351 ± 17	236 ± 13
<i>2nd order</i>	k_2 (mg g ⁻¹ min)	0.00027 ± 0.00005	0.00060 ± 0.00024	0.00056 ± 0.00007	0.00038 ± 0.00008	0.00014 ± 0.00003	0.00011 ± 0.00003
	R^2	0.974	0.934	0.993	0.982	0.976	0.979
	S_{yx}	10.81	19.34	5.54	10.04	21.76	12.63
<i>Langmuir</i>	q_m (mg g ⁻¹)	212 ± 16	174 ± 7	194 ± 10	118 ± 7	287 ± 9	190 ± 16
	K_1 (L mg ⁻¹)	2.8 ± 0.8	3.5 ± 0.9	3.2 ± 0.7	1.8 ± 0.6	7 ± 1	6 ± 2
	R^2	0.965	0.986	0.979	0.982	0.991	0.941
	S_{yx}	13.73	7.58	10.05	5.58	9.94	16.17
<i>Freundlich</i>	K_f (mg g ⁻¹ (mg L ⁻¹) ^{-N})	149 ± 8	131 ± 4	139 ± 2	78 ± 6	Not	161 ± 5
	N	4 ± 1	5.80 ± 0.97	3.8 ± 0.2	5 ± 2	Converged	3.5 ± 0.4
	R^2	0.928	0.990	0.996	0.972		0.972
	S_{yx}	19.84	6.41	4.62	7.02		11.16

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424 Table 3: Fitting parameters of pseudo-first and pseudo-second order kinetic models and of Langmuir and Freundlich equilibrium models to the experimental
 425 data for both carbons (AAC and CAC) and the three pharmaceuticals (CBZ, SMX, and PAR) in wastewater.

		CBZ		SMX		PAR	
		AAC	CAC	AAC	CAC	AAC	CAC
<i>Pseudo</i>	q_t (mg g ⁻¹)	179 ± 4	117 ± 4	32 ± 1	129 ± 2	352 ± 12	156 ± 7
<i>1st order</i>	k_1 (min ⁻¹)	0.09 ± 0.01	0.11 ± 0.03	0.32 ± 0.09	0.098 ± 0.007	0.033 ± 0.004	0.036 ± 0.006
	R^2	0.989	0.964	0.949	0.995	0.982	0.962
	S_{yx}	7.59	9.12	2.79	3.76	21.11	12.38
<i>Pseudo</i>	q_t (mg g ⁻¹)	188 ± 5	123 ± 4	33 ± 1	138 ± 2	396 ± 25	171 ± 6
<i>2nd order</i>	k_2 (mg g ⁻¹ min)	0.0009 ± 0.0002	0.0017 ± 0.0005	0.019 ± 0.007	0.0011 ± 0.0001	0.00010 ± 0.00003	0.00030 ± 0.00006
	R^2	0.990	0.986	0.969	0.995	0.966	0.984
	S_{yx}	7.22	5.61	2.17	3.66	29.10	8.12
<i>Langmuir</i>	q_m (mg g ⁻¹)	209 ± 27	160 ± 7	47 ± 1	123 ± 5	407 ± 14	156 ± 7
	K_1 (L mg ⁻¹)	0.6 ± 0.2	1.4 ± 0.2	7.3 ± 1.2	8.4 ± 2.5	4.8 ± 0.8	11.0 ± 2.6
	R^2	0.984	0.991	0.992	0.975	0.99	0.975
	S_{yx}	8.12	5.32	1.60	7.61	14.92	9.14
<i>Freundlich</i>	K_f (mg g ⁻¹ (mg L ⁻¹) ^{-N})	82 ± 10	85 ± 6	Not	103 ± 3	Not	144 ± 4
	N	2.3 ± 0.5	2.65 ± 0.45	Converged	7.9 ± 1.5	Converged	4.2 ± 0.5
	R^2	0.975	0.956		0.981		0.975
	S_{yx}	10.03	11.88		6.66		9.26

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428 The complexity involving the balance between these variables makes it very
429 difficult to infer the effectiveness of adsorption in wastewater from results in ultrapure
430 water. Therefore, although most of the studies on alternative adsorbents in literature do
431 not contain such information, for the practical application of any adsorbent,
432 experimentation in real matrices is essential.

433 In this work, it was found that each pharmaceutical behaved differently in
434 wastewater as compared with ultrapure water. The adsorbents' and pharmaceuticals'
435 charges at the wastewater pH may be underneath these differences. In general, an acidic
436 surface favours the uptake of alkaline adsorbates and *vice versa*. In the case of AAC and
437 CAC, the pH_{pzc} was around 5 and 7, respectively, which indicates that CAC is neutral
438 while AAC presents an acidic surface. This was also observed by the determination of
439 the acidic oxygen-containing functional groups by the Boehm's titrations: the surface
440 chemistry of the AAC was mostly dominated by phenols and lactones (Jaria et al.,
441 2018). Also, it is important to evaluate the main protonation state of the pharmaceuticals
442 tested during the adsorption experiments. In wastewater (pH ~7.8), considering the pKa
443 values of the pharmaceuticals ($pKa_{1CBZ} = 2.3$, $pKa_{2CBZ} = 13.9$; $pKa_{1SMX} = 5.7$, pKa_{2SMX}
444 $= 1.8$; $pKa_{PAR} = 9.9$) (Calisto et al., 2015), CBZ should be neutral, SMX negative and
445 PAR positive. This may explain the marked decrease in the adsorption capacity of SMX
446 onto AAC in wastewater.

447 It is well known that the SMX form depends greatly on the pH of the medium
448 (Hou et al, 2013; Qi et al., 2014). Given the two pKa values of SMX, for pH around 4,
449 the non-protonated form is the predominant one, increasing pH to 7, most of the SMX
450 molecules will be present in the deprotonated state and for a $pH > 7$, the predominant
451 form of SMX will be the deprotonated one by the complete dissociation of the hydrogen
452 present in the $-NH-$ group (Qi et al., 2014). Therefore, SMX will be negatively charged

453 in wastewater ($\text{pH} > 7$) and will be mostly electrostatically repulsed by the also
454 negatively charged AAC surface. Contrarily, CAC does not have a negatively charged
455 surface, which may explain the non-decrease in the adsorption capacity of SMX. On the
456 other hand, electrostatic interactions may be also responsible for the fact that in
457 ultrapure water the differences between the adsorption capacities of AAC and CAC are
458 not so accentuated. In ultrapure water pH is around 5.5-6 (much lower than that of
459 wastewater) so changing the pharmaceuticals' speciation in comparison with
460 wastewater.

461 Inversely to SMX, the adsorption of PAR onto AAC was favoured by the pH of
462 the wastewater since PAR will be positively charged in that matrix. In the case of this
463 pharmaceutical, the presence of one fluorine atom, which is the most electronegative
464 halogen, may also count for strong hydrogen bonds with the AAC functional groups
465 (this carbon presented carboxyl groups compatible with hydrogen bonding as it was
466 defined in its characterization), increasing the affinity between adsorbate and adsorbent.
467 Finally, as for CBZ, which is neutral at both the pH of ultrapure water and wastewater,
468 no significant differences were observed between the q_m values of AAC in the two
469 studied matrices.

470 The above results highlighted the importance of electrostatic interactions for the
471 adsorption of pharmaceuticals and evidenced that the adsorption capacity of AAC, as
472 that of any other adsorbent, is highly dependant on the protonation state of the target
473 pharmaceutical, which, in turn, is governed by the aqueous matrix. It may therefore be
474 advanced that the implementation of the optimized AAC, will be especially favourable
475 for cations, followed by neutrals and lastly anions.

476 After having proved its good performance versus CAC, to further assess the
477 efficiency of AAC in the removal of the selected pharmaceuticals, a selection of the most
478 relevant and recent literature (last ten years) on the utilization of alternative waste-based
479 adsorbents for the removal of the considered pharmaceuticals was done. Table 4
480 summarizes the maximum adsorption capacity determined by different authors for these
481 pharmaceuticals. Overall, most of the alternative adsorbents used for the target purpose
482 originate from agrowastes and few from industrial wastes. Also, among the three
483 pharmaceuticals here considered, SMX is the one that has received more attention in the
484 literature, followed by CBZ and PAR. In any case, for the three pharmaceuticals, most
485 of the studies have been carried out in ultrapure water. Very few works were carried out
486 in real matrices or somehow evaluated matrix effects (e.g. Greiner et al., 2018; Naghdi
487 et al., 2017; Shimabuku et al., 2014). Still, except for Oliveira et al. (2018), who used
488 ACs from paper pulp and compared the adsorption of these pharmaceuticals from
489 ultrapure and wastewater and Baghdadi et al. (2016), who used an optimally
490 synthesized magnetic AC for the removal of CBZ, no results on the adsorption capacity
491 of alternative adsorbents in wastewater were found. Safeguarding this important fact,
492 data in Table 4 evidenced that, even in wastewater, the optimized AAC displayed a
493 larger CBZ adsorption capacity than the other alternative adsorbents, except for the AC
494 produced from pomelo peel by Chen et al. (2017) under a two-step pyrolysis procedure.
495 The latter is the waste-based adsorbent that, to the best of our knowledge, possesses the
496 largest CBZ adsorption capacity in ultrapure water, this value being only slightly higher
497 than q_m values here determined for AAC in wastewater. With respect to SMX, the
498 adsorption capacity of AAC here determined in ultrapure water is quite relevant as
499 compared with results in the literature (Table 4). On the other hand, the adsorption
500 capacity of AAC in wastewater is higher than most of the values determined for other

Table 4: Adsorption capacity of alternative waste-based adsorbents reported in literature for the removal of CBZ, PAR or SMX.

Pharmaceutical	Waste-based adsorbent	Matrix	Isotherm Conditions ^a	Adsorption capacity ^b (mg g ⁻¹)	Reference
CBZ	AC from coconut shell	Ultrapure water	T = 23°C	57.6	Yu et al., 2008
	Rice straw	Ultrapure water	T = 28 °C; pH = 6.5	28.6	Liu et al., 2013
	Biochar from paper mill sludge	Ultrapure water	T = 25 °C; pH = 10.5	12.6	Calisto et al., 2015
	Magnetic AC from coconut, pinenut and walnut shells	Ultrapure water	T = 25 °C; pH = 6	135.1	Shan et al., 2016
	Magnetic nanocomposite of AC	Biologically treated sewage	T = 25 °C; pH = 6.65	182.9	Baghdadi et al., 2016
	AC from pomelo peel	Ultrapure water	T = 25 °C; pH = 4.4	286.5	Chen et al., 2017
	Pine-wood derived nanobiochar		T = 25 °C; pH = 6	40	Naghdi et al., 2017
	AC from palm kernel shell	Ultrapure water	T = 25 °C; pH = 7	189	To et al., 2017
	AC from bleached paper pulp	Ultrapure water	T = 25 °C	93	Oliveira et al., 2018
		Biologically treated sewage	T = 25 °C; pH = 7.8	80	
Optimized AC from paper mill sludge	Ultrapure water	T = 25 °C	212	This study	
	Biologically treated sewage	T = 25 °C; pH = 7.8	209		
PAR	Biochar from paper mill sludge	Ultrapure water	T = 25 °C; pH = 10.5	38	Calisto et al., 2015
	Optimized AC from paper mill sludge	Ultrapure water	T = 25 °C	287	This study
		Biologically treated sewage	T = 25 °C; pH = 7.8	407	
SMX	Walnut shells	Ultrapure water	T = 20 °C; pH = 7	0.47	Teixeira et al., 2012
	Rice straw biochar	Ultrapure water	T = 25 °C; pH = 3	1.8	Han et al., 2013
	Biochar from paper mill sludge	Ultrapure water	T = 25 °C; pH = 10.5	1.69	Calisto et al., 2015
	Rice straw biochar	Ultrapure water	T = 25 °C; pH = 6	4.2	Sun et al., 2016
	Spent mushroom substrate	Ultrapure water	T = 15 °C; pH = 3	2.4	Zhou et al., 2016
	Functionalized bamboo biochar	Ultrapure water	T = 25 °C; pH = 3.25	88.10	Ahmed et al., 2017
	Hybrid clay nanosorbent	Ultrapure water	T = 25 °C; pH = 7	152	Martínez-Costa et al., 2018
	AC from bleached paper pulp	Ultrapure water	T = 25 °C	110	Oliveira et al., 2018
		Biologically treated sewage	T = 25 °C; pH = 7.8	13.3	
	Biochar from anaerobically digested bagasse	Ultrapure water	T = 25 °C; pH = 6.5	23.2	Reguyal and Sarmah, 2018
Modified organic vermiculites	Ultrapure water	T = 22 °C; pH ≈ 6	54.4	Yao et al., 2018	
AC from almond shell	Ultrapure water	---	344.8	Zbair et al., 2018	

AC from walnut shells	Ultrapure water	T = 30 °C; pH = 5.5 (optimized conditions)	106.9	Teixeira et al., 2019
	Ultrapure water	T = 25 °C	194	
Optimized AC from paper mill sludge	Biologically treated sewage	T = 25 °C; pH = 7.8	47	This study
	Biologically treated sewage	T = 25 °C; pH = 7.8	407	

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^aThe temperature (T) at which isotherms were experimentally determined under batch stirred operation together with the pH of the aqueous matrix (if available); ^bMaximum capacity values resulting from model fittings of the experimental isotherms.

504 materials in ultrapure water and higher than the capacity of the AC from bleached paper
505 pulp in wastewater (Oliveira et al., 2018). It must be pointed out that the largest SMX
506 capacity in ultrapure water reported in the literature for an alternative adsorbent was
507 determined by Zbair et al. (2018) for an AC produced from almond shell in a two-step
508 pyrolysis and using hydrogen peroxide as activating agent in a ratio 1:10 (carbon from
509 the first pyrolysis/hydrogen peroxide). This AC was used in adsorption experiments
510 carried out under stirring in an ultrasonic bath, with no specification of the temperature
511 at which the isotherms were determined. Finally, regarding PAR, scarce results on the
512 adsorption capacity of waste-based adsorbents were found in the literature. In any case,
513 Table 4 evidences that the optimized AAC in this work displayed very remarkable
514 capacities in ultrapure and, especially, in wastewater.

515

516 **4. CONCLUSIONS**

517 The AAC produced from paper mill sludge under an optimized procedure
518 displayed fast adsorption kinetics for the three pharmaceuticals considered (CBZ, PAR
519 and SMX), being as good as the high-performance CAC used for comparison. Kinetics
520 were equally fast in ultrapure and in biologically treated wastewater. The equilibrium
521 isotherms evidenced the better performance of AAC than CAC in ultrapure water;
522 however, in wastewater, equilibrium results onto AAC were affected by matrix effects
523 depending on the pharmaceutical. Thus, comparing ultrapure water and wastewater, q_m
524 of CBZ remained similar, was larger for PAR and lower for SMX. Matrix effects were
525 not so evident in the case of adsorption onto CAC, which was related to differences in
526 the surface charge of the carbons (neutral in the case of CAC and acidic in the case of
527 AAC). Overall, it was demonstrated that the optimized paper mill sludge-based AC is a
528 very good adsorbent for pharmaceuticals in water with high potential to be applied at a

529 tertiary stage in wastewater treatment. Still, it was proved the necessity of carrying out
530 adsorption studies in wastewater, in view of the practical application in real systems.
531 Also, future developments of this work should include the evaluation of the adsorptive
532 performance under competitive conditions considering a mixture of pharmaceuticals.
533 These latter conclusions are probably applicable to any adsorbent to be used for the
534 removal of pharmaceuticals and contrast with the fact that most of the published results
535 are obtained in ultrapure (or distilled) water and in single component systems.

536

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696 **FIGURE CAPTIONS**

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698 Fig. 1: XPS analysis for AAC: (a) AAC; (b) AAC-C1s; (c) AAC-N1s; (d) AAC-O1s.

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700 Fig. 2: Kinetic study of the adsorption of CBZ, SMX and PAR onto AAC (■) and CAC (Δ) in
701 (a) ultrapure water; (b) wastewater. Results were fitted to pseudo-first (full line) and pseudo-
702 second (dashed line) order kinetic models. Each point (\pm standard deviation) is the average of
703 three replicates. Experimental conditions: $T = 25.0 \pm 0.1$ °C; 80 rpm; $C_{i, \text{pharmaceutical}} = 5$ mg L⁻¹;
704 $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ, SMX, PAR in ultrapure water); $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ,
705 PAR in wastewater); $C_{\text{AAC or CAC}} = 0.10$ g L⁻¹ (SMX in wastewater).

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707 Fig. 3: Equilibrium study of the adsorption of CBZ, SMX and PAR onto AAC (■) and CAC (Δ)
708 in (a) ultrapure water; and (b) wastewater. Results were fitted to Langmuir (full line) and
709 Freundlich (dashed line) equilibrium models. Each point (\pm standard deviation) is the average of
710 three replicates. Experimental conditions: $T = 25.0 \pm 0.1$ °C; 80 rpm; $C_{i, \text{pharmaceutical}} = 5$ mg L⁻¹;
711 $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ, SMX, PAR in ultrapure water); $C_{\text{AAC or CAC}} = 0.020$ g L⁻¹ (CBZ,
712 PAR in wastewater); $C_{\text{AAC or CAC}} = 0.10$ g L⁻¹ (SMX in wastewater).

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