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Design and photo-Fenton performance of Graphene/CuS/Fe₃O₄ tertiary nanocomposites for Rhodamine B degradation

Renata Matos^a, Iwona Kuźniarska-Biernacka^{a,*}, Mariana Rocha^{a,1}, João H. Belo^b, João Pedro Araújo^b, Ana C. Estrada^c, Joana L. Lopes^c, Tushti Shah^d, Brian A. Korgel^d, Clara Pereira^a, Tito Trindade^c, Cristina Freire^{a,*}

^a REQUIMTE/LAQV, Departamento de Química e Bioquímica, Faculdade de Ciências, Universidade do Porto, Rua do Campo Alegre s/n, 4169-007 Porto, Portugal

^b IFIMUP, Departamento de Física e Astronomia da Faculdade de Ciências da Universidade do Porto, Rua do Campo Alegre, 687, 4169-007 Porto, Portugal

^c Departamento de Química e CICECO, Universidade do Aveiro, 3810-193 Aveiro, Portugal

^d McKetta Department of Chemical Engineering and Texas Materials Institute, The University of Texas at Austin, Austin, TX 78712, USA

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ABSTRACT

This study describes nanocomposites of graphene flakes (GF) combined with CuS, Fe₃O₄ and CuS-Fe₃O₄ nanoparticles prepared by wet chemical methods. The Fe₃O₄ and/or CuS nanoparticles were directly anchored onto GF without requiring additional chemical treatment. The composition, structure and morphology of the nanocomposites, as well as of the pristine GF and metal oxide/sulfide nanoparticles were characterised by X ray photoelectron spectroscopy (XPS), Raman spectroscopy, Fourier transform infrared spectroscopy (FTIR), powder X – ray diffraction (XRD) and scanning electron microscopy (SEM) techniques. The results confirmed the successful attachment of CuS nanophases (size range: 23.7-50.1 nm) and/or Fe₃O₄ nanoparticles (size range: 10.6-15.8 nm). The adsorption and photocatalytic properties of the GF-based nanocomposites were evaluated at room temperature using Rhodamine B (RhB) as a model contaminant. Theoretical models were fitted to the adsorption kinetic results using the pseudo-first-order, pseudo-second-order and Elovich equations, while the adsorption mechanism was determined using the intraparticle diffusion, Bangham and Boyd models. The RhB adsorption efficiency was 6.5% for GF@CuS-Fe₃O₄ after 180 min contact time, whereas for the other materials was significantly higher: 97.6%, 60.9% and 31.9% for GF, GF@CuS and GF@Fe₃O₄, respectively. The adsorption capacity of GF and composites fitted the pseudo-second-order kinetic and Elovich models. The influence of the nanostructures composition on the corresponding photocatalytic activity in the degradation of RhB under a 150 W halogen lamp was also evaluated. The GF@CuS-Fe₃O₄ nanocomposite totally eliminated the dissolved RhB after 60 min irradiation, whereas the GF@CuS, GF@Fe₃O₄ and pristine Fe₃O₄ removed 75.6%, 80.9% and 30.8%, respectively, after 180 min irradiation. It was found that the photocatalytic behaviour of the composites was best described by the first-order kinetic model. The rate constant of the photocatalytic RhB removal for GF@CuS-Fe₃O₄ ($k = 7.05 \times 10^{-2} \text{ min}^{-1}$) was 2.1, 5.1 and 15.0 times higher than those obtained for GF@CuS, GF@Fe₃O₄ and pristine Fe₃O₄, respectively, after 60 min of visible light irradiation.

1. Introduction

Semiconductor photocatalysis has been widely used as a "green" oxidation technology applied to wastewater treatment normally using mild conditions [1]. Many semiconductor photocatalysts have been studied in the field of photocatalytic degradation of organic dyes,

namely metal oxides such as TiO_2 and ZnO [2], Nb_2O_5 [3], Ta_2O_5 [2], among others. However, the technological application of these photocatalysts is limited by their wide band gap (>3 eV) and the requirement of UV light to photogenerate electron-hole pairs.

It should be noted that the UV region comprises nearly 4% of the whole sunlight spectrum, while 45% of the solar energy belongs to

* Corresponding authors.

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E-mail addresses: iwonakb@fc.up.pt (I. Kuźniarska-Biernacka), acfreire@fc.up.pt (C. Freire).

¹ Current affiliation: IFIMUP – Instituto de Física de Materiais Avançados, Nanotecnologia e Fotónica, Departamento de Física e Astronomia, Faculdade de Ciências, Universidade do Porto, Rua do Campo Alegre s/n, 4169-007 Porto, Portugal.

visible light [3]. Moreover, solar energy is easily accessible and free. Therefore, the development of efficient photocatalysts with a visible light response for wastewater treatment has been an important subject in recent years. Semiconductors with a narrower band gap (1.2–2.2 eV, depending on their stoichiometry and composition), such as distinct crystalline phases of copper sulfides ($Cu_{2-x}S$, 0 < x < 1), are of great interest for visible light photocatalysis [4]. $Cu_{2-x}S$ nanophases have been synthesized in various morphologies [4,5], such as hollow spheres, rods, tubes, wires and flowers, allowing the nanoengineering of morphological-dependent chemical and physical properties. Herein, we have explored the additional use of magnetite (Fe₃O₄) nanoparticles (band gap = 2.8 eV) [6], which gives the additional benefits of easy magnetic separation of the catalyst from water and the possibility of decomposing pollutants through the photo–Fenton type reactions.

Currently, the attention is directed towards harnessing the outstanding properties of graphene for designing the next-generation of photocatalytic systems with enhanced performance. With the discovery of new chemical routes for the synthesis of monolaver graphene, multilayer graphene and graphene flakes/nanoplatelets, researchers have been actively involved in the immobilization of organic compounds (molecular linkers, proteins) and inorganic nanomaterials (metal nanoparticles, metal oxide semiconductors) onto graphene and its derivatives [7]. Graphene flakes (GF) are stacked atomic layers of carbon with a honeycomb lattice structure. One of the advantages of using GF in these applications is their easier dispersion when compared to both single-layer graphene and carbon nanotubes (CNT) [8-10]. The large surface area, high electron mobility at room temperature, superior mechanical properties and excellent optical transmittance makes graphene an ideal matrix for photocatalyst carriers or promoters [11]. Additionally, GF can be obtained in high yields in comparison with other graphene family networks (single-layer graphene or carbon nanotubes), which is advantageous for composite up-scale fabrication [9,12]. Usually, for such studies, graphene oxide (GO) or reduced GO (rGO) have been used in the nanocomposite formulations. These nanocomposites also include photocatalysts, such as metal oxides (e.g., TiO₂, ZnO, Cu₂O, Fe₂O₃, Mn₂O₃ and WO₃), metal sulfides (e.g., CdS, In₂S₃, Sb₂S₃ and CdSe) and metallates (e.g., BiVO₄, Bi₂WO₆ and Bi₂MoO₆) [11,13]. The CuS and Fe₃O₄ nanoparticles attached onto graphene nanoplatelets, modified GO or rGO, have been explored to achieve effective degradation of several organic pollutants [14–18]. The results show that the rGO-Fe₃O₄ composites led to nearly complete degradation of Rhodamine B (87.13%) under light irradiation for 120 min [19]. Whereas GO-CuS provided 41.3-95.4% degradation of Rhodamine B after 90 min irradiation (500 W Xe lamp), depending on the GO:CuS ratio [20]. Nevertheless, three-component photocatalysts composed of high purity GF, CuS and Fe₃O₄ have not been reported yet.

In fact, anchoring metal oxide/sulfide nanoparticles onto pristine graphene without previous oxidation to create oxygen-containing moieties (*e.g.* GO or rGO) seems attractive. This helps retain the purity of graphene, as oxygen-containing functional groups act as impurity components and significantly increase the number of $sp^2 - sp^3$ bonds. Moreover, their presence modifies the electrical conductivity of graphene, which in turn might reduce the nanocomposite efficiency in applications governed by charge carriers transport, *e.g.* photocatalysis [21]. Pure graphene layers, in turn, increase the charge carrier's lifetime, thus promoting mechanisms for the fast photo–oxidation of organic substrates. In addition, the high available surface area provides an advantage for high adsorption of dye molecules and fast photo–excitation of carriers, respectively [12].

In this study, we report for the first time, the synthesis and properties of the three component GF–based nanocomposite (GF@CuS–Fe₃O₄). Furthermore, the photocatalytic behaviour of the three-component photocatalyst was assessed by using the Rhodamine B (RhB) dye as a water contaminant model, and comparative photocatalytic studies were carried out using GF@Fe₃O₄, GF@CuS and pristine nanoparticles. The GF@Fe₃O₄, GF@CuS and GF@CuS–Fe₃O₄ nanocomposites were fabricated through the combination of two or three different components with complementary roles in order to improve the efficiency and stability of the photocatalysts. The selection of Fe_3O_4 (Fenton-type catalyst), CuS (visible light photocatalyst) and GF (charge carrier) allows a photo-Fenton-type reaction to develop a green, cost-effective and environmentally-friendly way to depollute aqueous effluents. Moreover, the preparation method is easy and can be potentially employed to synthesize large-scale batches of photocatalysts.

2. Experimental

2.1. Materials

Commercial GF were purchased from Graphene Technologies (Lot #GTX-7/6-10.4.13). 1–amine– 2–propanol (93%, MIPA), acetone (analytical grade), RhB (>95% HPLC grade), potassium bromide (\geq 99%, FT–IR grade), hydrogen peroxide 30 wt% in H₂O (ACS reagent), copper diethyldithiocarbamate (\geq 97%) and ethylenediamine were acquired from Sigma–Aldrich. Iron(II) chloride tetrahydrate (99.0%, analytical grade) was obtained from Fluka and absolute ethanol (analytical grade) from Fisher Chemicals. Iron(III) chloride hexahydrate (98%, analytical grade) was obtained from Merck, and hydrochloric acid (37%, analytical grade) was purchased from Panreac. Ultrapure water (Millipore, specific resistivity 18 MΩ·cm) was used throughout the experiments. All reagents were used without further purification.

2.2. Physicochemical characterization

X – ray diffraction (XRD) analyses were performed at "IFIMUP, Departamento de Física e Astronomia da Universidade do Porto" (Portugal) on a Rigaku Smartlab diffractometer. The XRD measurements were performed at room temperature over the range $2\theta = 15 - 80^{\circ}$ using Cu K α radiation ($\lambda = 1.5406$ Å) and the Bragg–Brentano $\theta/2\theta$ configuration. The X-ray diffractograms refinements were performed by the Whole Powder Pattern Fitting (WPPF) method and the different crystalline phase fractions were estimated by the Reference Intensity Ratio (RIR) method.

The FTIR spectra were obtained in KBr pellets containing 0.2 wt% material, using a Jasco FT–IR 460 Plus spectrometer. All spectra were collected at room temperature, in the 4000 – 400 cm⁻¹ range using a resolution of 4 cm⁻¹ and 32 scans.

Raman spectra were collected using a Witec micro-Raman spectrometer Alpha 300 with a 532 nm (5 mW) incident laser light and a 20 \times objective lens. The graphene samples were deposited on a glass slide for spectroscopy. For each sample, multiple spectra were collected.

X – ray photoelectron spectroscopy (XPS) was performed at "Centro de Materiais da Universidade do Porto" (CEMUP, Portugal), in a Kratos Axis Ultra HSA spectrometer. All the materials were compressed into pellets before the XPS studies. To correct possible deviations caused by the electric charge of the samples, the C 1 s line at 284.6 eV was taken as the internal standard. XPS spectra were deconvoluted with CasaXPS 2.3.12 software, using non-linear least squares fitting routine after a Shirley-type background subtraction and the peaks were interpreted using a combination of Gaussian/Lorentzian functions.

Scanning electron microscopy (SEM) and energy-dispersive X-ray spectroscopy (EDS) studies were performed at CEMUP (Portugal), using a high–resolution environmental scanning electron microscope FEI Quanta 400 FEG ESEM at 15 kV equipped with energy–dispersive X – ray spectrometer EDAX Genesis X4M.

Ultraviolet–visible (UV–Vis) spectra were registered on a Varian Cary50Bio spectrophotometer, in the range of $\lambda = 650-200$ nm, using a quartz cell with a 1 cm path length.

Atomic absorption spectroscopy (AAS) was performed on a Thermo Scientific ICE 3300 spectrometer, to determine the eventual metal leaching from the catalyst to the reaction medium during the catalytic tests. Zeta potential measurements were performed at 25 $^\circ \rm C$ on a Microtrac Intruments-Zetatrac 173 apparatus.

Proton nuclear magnetic resonance (¹H NMR) spectra of the asprepared RhB solution and the reaction media after the photocatalytic tests were acquired in the 0–10 ppm range at "Laboratório de Análise Estrutural", CEMUP (Portugal) using a Bruker Advance III 400 spectrometer operating at 400.15 MHz for ¹H atoms, equipped with pulse gradient units, capable of producing magnetic field pulsed gradients in the *z* – direction of 50.0 G cm⁻¹. The samples for NMR analysis were prepared using the following methodology: 50 mL of remaining solution (filtered) after the photocatalytic tests were dried under reduced pressure at 45 °C using a rotary evaporator and the resulting residue was dissolved in 2 mL dimethyl sulfoxide–d₆.

Measurements of the magnetic properties of the materials were investigated by using a commercial Quantum Design MPMS3 SQUID magnetometer. The magnetization (M) as a function of the applied magnetic field (H) measurements were performed at 300 K for a maximum H of 50 kOe.

2.3. (Photo)catalysts preparation

2.3.1. Synthesis of Fe₃O₄

The synthesis of Fe_3O_4 nanoparticles was performed by coprecipitation under an inert atmosphere, described in detail elsewhere [22]. Briefly, 2 mmol of $FeCl_3$ ·6 H₂O and 1 mmol of $FeCl_2$ ·4 H₂O were dissolved in 25 mL of 0.5 M HCl solution. This solution was added to 200 mL of 3.0 M MIPA solution under vigorous mechanical stirring. A black precipitate formed immediately, and the reaction was maintained under mechanical stirring for 2 h at room temperature. After that time, the precipitate was magnetically separated and washed with ultrapure water several times and acetone once. The solid was dried at room temperature under reduced pressure.

2.3.2. Preparation of GF@Fe₃O₄

The GF@Fe₃O₄ nanocomposite was prepared in the following way: 0.9 mmol of FeCl₂·4 H₂O were dissolved in 5 cm³ of 0.5 M HCl and 1.8 mmol of FeCl₃·6 H₂O were dissolved in 15 mL of Millipore water. The two solutions were mixed and then added to 50 mg of GF and the resulting mixture was sonicated and placed under mechanical stirring for 1 h to promote the complete adsorption of the salts onto the graphene material. Then, the dispersion was added to a solution of 100 mL of 3.0 M MIPA the, which was maintained under vigorous mechanical stirring for 2 h at room temperature under inert conditions. After that time, the resulting material was magnetically separated, washed with ultrapure water several times and a final wash with acetone. The solid was dried under reduced pressure at room temperature.

2.3.3. Preparation of CuS

Copper sulfide nanophases were obtained by the thermolysis of copper diethyldithiocarbamate precursor, $(Cu[S_2CN(C_2H_5)_2]_2)$ [23]. Hence, ethylenediamine (9 mmol) was added to 25 mL of an ethanolic solution containing $Cu[S_2CN(C_2H_5)_2]_2$ (58 µmol), and the mixture was refluxed for 1 h. The dark solid formed was isolated, washed with ethanol, and kept under N₂.

2.3.4. Preparation of GF@CuS

The GF sheets were decorated with copper sulfide nanophases according to the procedure described in ref. [24]. In a typical experiment, ethylenediamine (9 mmol) was added to a dry ethanol suspension of GF (20 mg, 25 mL) containing the metal precursor (58 μ mol). The mixture was stirred at reflux temperature until a color change of the reaction mixture was observed. The hybrid nanostructure was collected by centrifugation (6000 rpm, 15 min), washed with ethanol and dried at room temperature under N₂.

2.3.5 Preparation of GF@CuS-Fe₃O₄.

The experimental procedure for the preparation of the

magnetic—photocatalytic graphene nanocomposites was similar to that used to prepare the GF@Fe₃O₄ and GF@CuS nanocomposites described in 2.3.2 and 2.3.4, respectively. Briefly, 0.9 mmol of FeCl₂·4 H₂O and 1.8 mmol of FeCl₃·6 H₂O were dissolved in 5 cm³ of 0.5 M HCl and in 15 mL of Millipore water, respectively. The two solutions were mixed and then added to 50 mg of GF@CuS. The resulting mixture was sonicated and mechanicaly stirred for 1 h. After that time, the dispersion was added to a solution of 100 mL of 3.0 M MIPA, under mechanical stirring for 2 h at room temperature under inert conditions. The resulting material (GF@CuS–Fe₃O₄) was magnetically separated, washed with ultrapure water several times and a final wash with acetone. The solid was dried under reduced pressure at room temperature.

2.4. Adsorption and photocatalytic performance tests

The adsorption properties and photocatalytic activity of the obtained nanomaterials were evaluated using RhB as a model compound. The adsorption experiments were carried out by stirring 20 mg of catalyst with 200 mL aqueous RhB solution (5.8 mg L⁻¹) at 200 rpm for 180 min. The samples were collected at fixed time intervals and analysed by UV–Vis spectroscopy. The amount of adsorbed RhB *per* gram of adsorbent, adsorption capacity (uptake, $q \pmod{g^{-1}}$), was calculated according to the following equation:

$$q = \frac{V(C_0 - C_e)}{W} \tag{1}$$

where C_0 and C_e are the initial and equilibrium concentrations of RhB (mg L⁻¹), respectively, *V* is the volume of the solution (L), and *W* is the mass of the adsorbent (g).

The percentage of RhB uptake by the sorbent (sorption efficiency) was calculated using the following equation:

Sorption efficiency =
$$\frac{C_0 - C_f}{C_0} \times 100$$
 (2)

where C_0 is the initial concentration of RhB in the solution (mg L⁻¹) and C_f is the concentration of RhB in the solution (mg L⁻¹) after 180 min of contact. In order to determine which mechanism is the rate-determining step, the kinetic studies were analysed using six kinetic models including first-order [25], the McKay and Ho pseudo-second order [26], Weber-Morris intraparticle diffusion [27], Elovich [28,29], Bangham [30,31] and Boyd [32,33] The respective equations (eqs. S1–S7) are presented in the Supplementary Material.

The photocatalytic activity of the obtained nanomaterials was evaluated after the adsorption studies, under similar experimental conditions to those used in the adsorption tests, but in the presence of H_2O_2 and light irradiation. The light source was a 150 W halogen lamp (Osram), the emission spectum is presented in Fig. S1 the Supplementary Material. A general procedure was carried out as follows: firstly, 200 mL aqueous RhB solution (5.8 mg L^{-1}) was placed in a water--jacketed reactor. Then, 20 mg of catalyst was dispersed in the RhB solution and 1 mL of H₂O₂ was added. The suspension was stirred in the dark for 180 min to achieve the adsorption-desorption equilibrium. Then, the visible light was turned on for the photocatalytic degradation experiments. Samples were withdrawn periodically from the reactor, then centrifuged and analysed by UV-Vis spectroscopy. The photocatalytic efficiency of the materials was measured by C/C_0 , where C_0 and *C* are the RhB concentrations at t = 0 min and any reaction time *t* (min), respectively. The concentration of the RhB dye was calculated by a standard curve (Fig. S1 in the Supplementary Material), using the value of maximum absorbance of RhB in water at $\lambda = 553$ nm. The reproducibility of the results was checked by repeating the results at least two times and was found to be within acceptable limits (<1%). The blank experiments were performed in the absence of the photocatalysts in the presence/absence of H₂O₂ under light irradiation. After the catalytic test, the most promising catalyst was magnetically-separed with an external magnet, washed with water and ethanol, dried under vacuum and tested in subsequent cycles under the same experimental conditions.

3. Results and discussion

3.1. Materials characterization

The XRD patterns of GF, pristine Fe₃O₄, CuS and GF nanocomposites are presented in Fig. 1. The diffraction peak located at $2\theta = 26.2^{\circ}$ predominates in the XRD pattern of GF, which corresponds to the (002) reflection of graphite. Moreover, the peaks at $2\theta = 42.8^{\circ}$ and 53.7° are assigned to (100) and (004) reflections, respectively [34]. The XRD pattern of CuS shows broad diffraction peaks at $2\theta = 29.3$, 31.8, 32.8, 47.8, 48.0, 52.71 and 59.3°, which are respectively assigned to the (102), (103), (006), (107), (110), (108) and (116) reflections of CuS (covellite, ICDDPDF nº 00-006-0464) [35]. The diffraction peaks observed in the diffractogram of the GF@CuS hybrid correspond to the (102), (103), (006) and (110) crystalline planes of the hexagonal structure of CuS, which clearly confirms the presence of this semiconductor on the GF sheets. The XRD pattern of the as-prepared Fe₃O₄ nanoparticles present peaks at $2\theta = 18.0^{\circ}$, 30.0° , 35.4° , 43.2° , 53.5° , 57.0° and 62.8°, corresponding to the (111), (220), (311), (400), (422), (511) and (440) reflections of magnetite (Fe₃O₄), respectively, which are in agreement with the standard pattern published for inverse cubic spinel Fe₃O₄ (COD 9002331) [22]. It is well known that the XRD patterns of both maghemite $(\gamma - Fe_2O_3)$ and Fe_3O_4 [36] are similar, thus oxidation of the magnetite phase cannot be excluded. Indeed, the RIR refinement quantification analysis of the XRD patterns for the powdered iron oxide confirmed the presence of mainly Fe₃O₄ and a small amount of y-Fe₂O₃.

The XRD patterns of the magnetic nanocomposites (GF@Fe₃O₄ and GF@CuS-Fe₃O₄) also exhibit the diffraction peaks of Fe₃O₄ (Fig. 1), hence indicating that the supported Fe₃O₄ preserved the inverse spinel crystalline structure. For both nanocomposites, the RIR refinement of

their diffraction patterns confirms the successful incorporation of Fe₃O₄ on GF with γ Fe₂O₃;Fe₃O₄ - ratio (1:50) also observed for pristine Fe₃O₄ nanoparticles. Interestingly, there is a significant decrease in the intensity of the GF (002) diffraction peak in the XRD pattern of GF@CuS when compared to that of the parent GF (Fig. 1B), suggesting that faceto-face stacking of GF is absent. This diffraction line is shifted to lower 2θ angles and corresponds to slightly larger interlayer spacing than that of the pristine GF. Thus, it is suggested that the Fe₃O₄ nanoparticles act as spacers in keeping the suspended GF sheets/flakes separated [37]. Nevertheless, the observed shift is very small and the interlayer spacing values for GF@Fe₃O₄ and GF@CuS (3.41 Å) are very close to that of pristine GF (3.40 Å) and GF@CuS-Fe₃O₄ nanocomposites (3.36 Å). Although the XRD pattern of GF@CuS-Fe₃O₄ does not show any isolated diffraction peaks corresponding to the CuS phase, the RIR refinement analysis of the diffraction pattern confirms the presence of CuS (14.3%), magnetite (57.0%) and graphitic phase (28.4%), with traces of the oxidized phases CuSO₄ and maghemite (less than 3%), nevertheless confirming the successful incorporation of both CuS and Fe₃O₄ nanoparticles on GF. The average diameter (d_{XRD}) of the metal oxide/sulfide crystallites was estimated by using the Debye–Scherrer equation (eq. S8 in the Supplementary Material) [38] applied to the (311) and (110) reflections of Fe₃O₄ and CuS, respectively. These are the most intense reflections arising from the grafted NPs and do not overlap with any reflection from the GF substrate. According to these calculations, the average diameter of the incorporated NPs increases in the order of $GF@CuS-Fe_3O_4$ (5.3 nm Fe_3O_4) < $GF@Fe_3O_4$ (7.9 nm Fe_3O_4) versus 6.4 nm for the Fe₃O₄ particles. In the case of the GF@CuS composite, the average diameter of the grafted CuS nanoparticles is 11.9 nm versus 11.6 nm for the parent CuS particles.

The FTIR spectra of the GF–based nanocomposites as well as those of the pristine GF, CuS and Fe₃O₄ nanoparticles are shown in Fig. S2 in the Supplementary Material. The spectra of all GF–based materials present two bands at 2920 cm⁻¹ and 2850 cm⁻¹ assigned to C–H stretching modes that can be due to the existence of defects in the sp²-hybridized



Fig. 1. (A) XRD patterns of pristine GF, CuS, Fe_3O_4 and the composite structures GF@CuS, GF@Fe_3O_4, and GF@CuS-Fe_3O_4; and (B) XRD patterns in the 2θ range of 20–30°, highlighting the shift of the graphite (002) reflection line upon nanoparticles incorporation.

domains of GF [39,40]. Furthermore, they present bands at 1630 cm⁻¹ and 1577 cm⁻¹ assigned to C=C stretching modes of GF skeletal vibrations from non–oxidized domains [41,42], an intense band at 1384 cm⁻¹ that arises from the vibration modes of phenolic groups [43] and a broad band at 3440 cm⁻¹ due to O–H stretching vibrational bands due to oxidised carbon species are observed at 1720 cm⁻¹ (C=O), 1200 cm⁻¹ (epoxy groups [39] and at 1120 cm⁻¹ (overlapping of C–O–C and C–O stretching modes and C–O–H bending mode) [23,43, 45–47]. The FTIR spectrum of GF@CuS hybrid nanostructure shows the characteristic bands of GF and a band at 619 cm⁻¹ characteristic of Cu–S stretching vibrations, confirming the incorporation of CuS [48] onto GF sheets (Fig. S2 in the Supplementary Material). The detailed discussion of FTIR spectrum of Fe₃O₄ NPs is presented in Suplementary Material).

The FTIR spectru of the GF@CuS-Fe₃O₄ nanocomposite show the characteristic bands of the three components, GF, Fe₃O₄ and CuS nanoparticles, which indicate the successful attachment of the nanoparticles onto GF. The comparison of FTIR spectra of GF@Fe₃O₄ and GF@CuS-Fe₃O₄ in the low energy region (800–450 cm⁻¹, Fig. S2 in the Supplementary Material) shows that the band associated with Fe-O stretching vibrations of pristine Fe₃O₄ (\sim 560 cm⁻¹) is slightly shifted to higher wavenumber values in the spectra of the graphene-based counterparts (i.e., GF@Fe₃O₄ and GF@CuS-Fe₃O₄). This has been reported as an indicator of the existence of interactions between the Fe₃O₄ nanoparticles and graphene for both nanocomposites (GF@Fe₃O₄ and GF@CuS-Fe₃O₄) [49,50]. In addition, the FTIR spectrum of $GF@CuS-Fe_{3}O_{4}$ shows a very weak band at $625\ \text{cm}^{-1}$ that can be related to the presence of CuS. The band is shifted 6 cm^{-1} in comparison to the FTIR spectrum of pristine CuS and suggests some interaction between CuS and the other composite components. Moreover, the intensity of the band at 3420 cm⁻¹ increases in comparison to pristine GF suggesting extensive surface hydroxylation of the composite nanoparticles.

A comparison between the Raman spectra (4000–150 cm⁻¹) of GF, pristine nanoparticles (Fe₃O₄ and CuS) and GF nanocomposites is established in Fig. 2. The Raman spectrum of the pristine GF shows two main bands at ~1356 cm⁻¹ (D band) and ~1580 cm⁻¹ (G band) with I_D/I_G = 0.4 (where I_D and I_D are the intensities of the D and G bands, respectivity), as well as three weak bands at ~2715 cm⁻¹ (2D band), ~2947 cm⁻¹ (D+G band) and ~3239 cm⁻¹ (2D' band). In the case of the Raman spectra of GF decorated with metal oxide/sulfides materials, the 2D peak presents a shift of 11 cm⁻¹ (GF@CuS), 14 cm⁻¹ (GF@Fe₃O₄) and 23 cm⁻¹ (GF@CuS–Fe₃O₄) when compared with that of the pristine GF, suggesting the decrease of electron concentration in the hybrids, *i.e.*, hole doping [51]. The location of the G band has been

also used to reveal the interaction between the nanoparticles (CuS or/and Fe₃O₄) and the carbonaceous material [37]. For GF@Fe₃O₄ nanocomposite, the G band appears at 1587 cm⁻¹ and is shifted to a higher wavenumber (8 cm⁻¹) relative to the Raman spectrum of the pristine GF. This shift is associated with the charge transfer between Fe₃O₄ NPs and graphene sheets and indicates the existence of interactions between the anchored particles and graphene [21,37]. For the D band almost no shift is observed in the Raman spectra of GF decorated with CuS or/and Fe₃O₄, with the maximum shift of 6 cm⁻¹ being observed for GF@CuS.

The Raman spectrum of the GF@CuS nanocomposite, besides presenting the bands characteristic of GF, shows a band at 467 cm^{-1} , which is unambiguously attributed to S–S stretching vibration (473 cm^{-1}) [52, 53] and SO_4^2 symmetric bending vibration (460 cm⁻¹) modes [54], respectively. The Raman spectra of the Fe₃O₄ NPs as well as of the GF@Fe₃O₄ and GF@CuS-Fe₃O₄ samples show weak bands in the 800–150 cm⁻¹ region, which were resolved into Gaussian–Lorentzian components (Fig. S3 and Table S1 in the Supplementary Material). The spectra of the Fe₃O₄ NPs, GF@Fe₃O₄ and GF@CuS-Fe₃O₄ exhibit the characteristic Raman phonon modes of the iron oxide component: A_{1 g} (672 cm^{-1}) , $3 \text{ T}_{2 \text{ g}}$ (496, 453 and 175 cm⁻¹) and E_{g} (271 cm⁻¹) confirming that the iron oxide is mainly composed of magnetite (Fe₃O₄) [22, 55]. In addition to these bands, the phonon modes T_{2g} (358 cm⁻¹) and A_{1g} (724 cm⁻¹) can be assigned to maghemite ($\gamma - \hat{Fe_2O_3}$), indicating the partial oxidation of the surface of the pristine Fe₃O₄ nanoparticles [56-59].

In the Raman spectra of GF@Fe₃O₄ and GF@CuS–Fe₃O₄ two additional bands are observed in the 215–222 cm⁻¹ and 590–620 cm⁻¹ regions (Table S1 in the Supplementary Information), which are attributed to Fe₃O₄ grown over the surface of GF or GF@CuS and are indicative of partial oxidation of magnetite to maghemite [60]. The position of the latter band suggests the existence of some interactions between the iron oxide nanoparticles and carbon [61], as was previously suggested by FTIR.

A detailed XPS analysis was performed in order to gain deeper insights into the surface chemistry of the hybrid materials described above. For the pristine GF material only signals corresponding to the presence of carbon (96.0 at%) and oxygen (4.0 at%) are detected (Table S2 in the Supplementary Material). The C 1 s high–resolution spectrum of GF was deconvoluted into six peaks (Table S3 in the Supplementary Material): the main band at 284.6 eV related to the graphitic structure (sp²), a band at 286.2 eV assigned to sp³ C–C in aromatic rings, a band at 287.0 eV attributed to C–OH in alcohols and phenols, a band at 288.0 eV associated with C–O–C bonds, a band at 288.9 eV



Fig. 2. Raman spectra of pristine GF and its composites, Fe_3O_4 and $\gamma - Fe_2O_3$: (A) whole region and (B) low Raman shift region (800–150 cm⁻¹). The blue lines are related to magnetite bands and the pink lines are associated with the maghemite component.

attributed to O-C=O bonds in carboxylic acids, carboxylic anhydrides and esters, and the $\pi - \pi^*$ shake–up satellite band from the sp² -hybridized carbon atoms at 290.8 eV [62,63] (Fig. S4 in the Supplementary Material). The O 1 s spectrum of the pristine GF was deconvoluted into three components (Fig. S4 and Table S3 in the Supplementary Material) at 531.2 eV associated with O=C in carbonyl or quinone groups, at 532.6 eV from O-C in phenol or/and epoxy groups and a component at 533.7 eV related to -O- in carbonyl groups [64] and/or adsorbed water and oxygen. Representative XPS spectra of the Cu 2p and S 2p core-level regions for the hybrid GF@CuS are shown in Fig. 3. The Cu 2p high-resolution XPS spectrum of GF@CuS nanocomposite shows a doublet at 932.2 eV (Cu 2p3/2) and 952.0 eV (Cu $2p_{1/2}$), which is in agreement with the published values for CuS. An additional doublet is located at 934.9 (Cu $2p_{3/2}$) and 954.3 eV (Cu $2p_{1/2}$) corresponding to a Cu–O linkage [65], which has been confirmed by the peak at 530.6 eV in the O 1 s XPS spectrum (Table S3 in the Supplementary Material). The presence of this doublet suggests that the interaction between the CuS phase and the GF occurs through Cu-O bonds. Besides both doublets, shake-up satellite peaks are observed in the Cu 2p_{3/2} region at approximately 940.4 eV and 944.1 eV, which are indicative of the presence of paramagnetic Cu^{2+} chemical state [66,67]. On the other hand, the S 2p high-resolution XPS spectrum indicates that there are distinct sulfur species in the nanocomposite. The peak at 162.3 eV corresponds to CuS and is also in agreement with reported values [65,67]. The other peak at 168.5 eV is attributed to oxidized sulfur from sulfate groups, indicating that oxidation occurred to a slight extent [67].

The XPS spectrum of the pristine Fe₃O₄ NPs confirms that the material is mainly composed of Fe (30.8%) and O (51.5%) and is discussed in detail in the Supplementary Material. The deconvolution of the Fe 2p high-resolution spectrum of that nanomaterial is shown in Fig. 4, and the analysis suggests the partial oxidation of Fe₃O₄ to γ-Fe₂O₃. The XPS characterization of the GF@Fe₃O₄ nanocomposite confirms the presence of the expected elements (Table S2 in the Supplementary Material). Similarly to the pristine GF, the C 1 s high-resolution spectrum of $GF@Fe_3O_4$ was resolved into six component bands related to sp^2 and sp^3 carbon and oxidised carbon species. The binding energies (BEs) of the bands related to sp² and sp³ carbon are the same for both GF and GF@Fe₃O₄ materials, whereas the bands corresponding to oxidised carbon species are shifted to higher BEs. In particular, a shift of 0.3 eV was observed for the band related to C-O and suggests some interaction/bond formation between C–O and Fe. The possible formation of the Fe–C bond can be excluded from the C 1 s spectrum of GF@Fe₃O₄ since C-Fe bonds should be present at ~283.3 eV [37]. Moreover, no band at 707.5 eV attributed to Fe-C bond [37,68] is detected in the Fe 2p high-resolution spectrum of that sample, which confirms the lack of Fe-C bonds.



Fig. 4. Fe 2p high-resolution XPS spectra of pristine Fe₃O₄ and composites.

The Fe 2p high-resolution spectrum of GF@Fe₃O₄ was resolved into two doublets (Fe $2p_{3/2}$ and Fe $2p_{1/2}$) and two satellite bands in the $2p_{3/2}$ and $2p_{1/2}$ regions (Fig. 4B and Table S3 in the Supplementary Material). All the bands of the Fe 2p region for GF@Fe₃O₄ are slightly shifted to higher BEs relative to those in the Fe 2p spectrum of the pristine Fe₃O₄ NPs, which can be due to the oxidation of Fe_3O_4 [69] or/and bonding to GF. As was observed for the pristine Fe_3O_4 , the determined Fe^{2+}/Fe^{3+} ratio is 0.4 for GF@Fe₃O₄, suggesting the presence of Fe₃O₄ and a small amount of $\gamma - Fe_2O_3$ on the composite surface. The O 1 s spectrum of GF@Fe₃O₄ includes a band assigned to O-Fe (530.3 eV) and three components (>531 eV) due to oxidized carbon species. The ratio of the area of these bands (C-OH, C-O-C and O-C=O) found in the C 1 s region and their counterparts in the O 1 s region is close to 0.9. The Fe/(O-Fe) ratio, is 0.76, being close to the expected value of 0.75, which confirms that the graphene flakes were successfully decorated with iron oxide nanoparticles.



The XPS analysis of GF@CuS-Fe₃O₄ tricomponent nanocomposite

Fig. 3. High-resolution XPS spectra of GF@CuS in (A) Cu 2p and (B) S 2p core-level regions.

shows that its surface composition consists of carbon (50.1 at%), oxygen (30.3 at%), iron (17.8 at%), copper (0.3 at%) and sulfur (0.5 at%), Table S2 in the Supplementary Material. From the deconvolution of the C 1 s high-resolution spectrum of GF@CuS–Fe₃O₄, it was found that the C–O band suffers a shift of 0.6 eV in comparison with the BE of that band in the C 1 s spectrum of the pristine GF (Table S3 in the Supplementary Material), suggesting some interaction between C–O and both CuS and Fe₃O₄ nanoparticles. The deconvolution of the Fe 2p high-resolution spectrum of GF@CuS–Fe₃O₄ (Fig. 5C) reveals that the values of Fe²⁺/Fe³⁺and Fe/O ratios (0.4 and 1.0, respectively) are similar to those found for GF@Fe₃O₄, which suggests that Fe₃O₄ and $\gamma - Fe_2O_3$ species are present on the surface of the GF@CuS–Fe₃O₄ composite surface. Furthermore, the analysis of the S 2p spectrum of GF@CuS–Fe₃O₄ confirms the presence of S²⁻ and SO²₄ states, suggesting some CuS oxidation to CuSO₄.

Fig. 5 shows representative SEM images of the Fe₃O₄ and/or CuS nanoparticles supported on the GF nanosheets (GF@CuS, GF@Fe₃O₄ and GF@CuS–Fe₃O₄). The composition of the nanocomposites was confirmed by EDS, indicating that they are mainly composed of C (91.2 at%), O (6.6 at%), S (0.9 at%) and Cu (0.9 at%) for GF@CuS (Fig. S5A in the Supplementary Material) and C (78.5 at%), O (10.5 at%) and Fe (11.1 at%) for GF@Fe₃O₄ (Fig. S5B in the Supplementary Material). GF@CuS–Fe₃O₄ contains C (88.3 at%), O (10.8 at%) and Fe (0.9 at%). The absence of Cu and S signals in the EDS spectrum of GF@CuS–Fe₃O₄ (Fig. S5C in the Supplementary Material) can be ascribed to their content being under the detection limit of the technique.

3.2. RhB adsorption properties

In order to evaluate the application of pristine GF and their

nanocomposites as photocatalysts, the adsorption behavior and photocatalytic performance of the materials were studied by using RhB as a model organic dye.

The effect of the contact time on the RhB adsorption capacity of GF, GF@CuS, GF@Fe₃O₄ and GF@CuS-Fe₃O₄ is shown in Fig. S6 in the Supplementary Material. In general, the RhB adsorption was faster at the initial stages of the contact period, and thereafter it became slower near the equilibrium. This observation agrees with the existence of a larger number of vacant surface sites for adsorption during the initial stage as compared with after a lapse of time; the remaining vacant surface sites are less occupied due to repulsive forces between the solute molecules on the solid and bulk phases [70]. The removal of the dye from solution reaches its maximum value after 30 min for GF, while for GF@Fe₃O₄ and GF@CuS materials, the dye removal needs more time to reach equilibrium (120 min and more than 180 min, respectively), Fig. S6 in the Supplementary Material. For the GF@CuS-Fe₃O₄, the adsorption capacity (q_e^{exp}) is 2.1 mg g⁻¹, which is considerably lower than that of pristine GF and GF@CuS and GF@Fe₃O₄ nanocomposites (Table 1). The adsorption capacity changes in the following order: GF (62.3 mg g^{-1}) > GF@CuS (56.5 mg g⁻¹) > GF@Fe₃O₄ (20.0 mg g⁻¹) >> GF@CuS-- Fe_3O_4 (2.1 mg g⁻¹). This suggests that the GF@CuS-Fe_3O_4 composite almost does not adsorb RhB, presenting a sorption efficiency of 6.5% after 180 min of contact period. For this reason, the sorption kinetic was not further studied for this nanocomposite. For the other materials, the sorption efficiency after 180 min of contact period is significantly higher and decreases in the order of: GF (97.6%) < GF@CuS (60.9%) < GF@Fe₃O₄ (31.9%).

3.2.1. Adsorption kinetics

The sorption process commonly takes place in three steps: (a)



Fig. 5. SEM images of (A) GF@CuS (inset: STEM image), (B) GF@Fe₃O₄, and (C) GF@CuS-Fe₃O₄ hybrid nanostructures.

Table 1

Adsorption kinetic parameters of RhB onto adsorbents^a.

Model	Material	Parameters								
Pseudo—first order		$q_{ m e}^{ m exp}$ (mg g ⁻¹)	$q_{ m e}^{ m calc}$ (mg g ⁻¹)	$k_1 ({ m min}^{-1})$	\mathbb{R}^2					
	GF	62.3	39.8	9.30×10^{-2}	0.96					
	GF@CuS	56.5	46.7	2.30×10^{-2}	0.85					
	GF@Fe ₃ O ₄	20.0	14.7	$2.10 imes10^{-2}$	0.96					
Pseudo-se	cond order	$q_{ m e}^{ m exp}$ (mg g ⁻¹)		$q_{\rm e}^{\rm calc}$ (mg g ⁻¹)		$h ({ m mg}~{ m g}^{-1}~{ m min}^{-1})$		$k_2 \ ({ m g mg^{-1} min^{-1}})$		R ²
	GF	62.3		63.7		23.87		$5.88 imes10^{-3}$		0.99
	GF@CuS	56.5		58.5		6.12		2.00×10^{-3}		0.97
	GF@Fe ₃ O ₄	20.0		20.6		1.62		3.80×10^{-3}		0.97
Elovich				$a_{\rm e} ({\rm mg}~{\rm g}^{-1}~{\rm min}^{-1})$		$b_{\rm e} ({\rm g} {\rm mg}^{-1})$		R ²		
	GF			38.65		0.07		0.99		
	GF@CuS			31.23		0.12		0.98		
	GF@Fe ₃ O ₄			11.45		0.37		0.99		
Intra-partie	cle diffusion	$k_{\rm id}^1$	C1	R ²	$k_{\rm id}^2$	C ₂	R ²	$k_{\rm id}^3$	C ₃	\mathbb{R}^2
	GF	17.66	1.79	0.95	9.56	17.00	0.97	0.42	57.47	0.64
	GF@CuS	10.08	1.62	0.92	4.79	12.06	0.99	1.58	35.86	0.96
	GF@Fe ₃ O ₄	4.19	0.33	0.99	1.15	5.29	0.98			
Bangham		$k_{\rm b}~({\rm mg~g^{-1}~min^{-1}})$		а		R ²				
	GF	$4.44 imes10^{-1}$		0.28		0.94				
	GF@CuS	$3.66 imes 10^{-1}$		0.18		0.98				
	GF@Fe ₃ O ₄	$3.12 imes10^{-1}$		0.13		0.98				
Boyd		R ²								
	GF	0.99								
	GF@CuS	1.00								
	GF@Fe ₃ O ₄	0.96								

 ${}^{a)} q_e^{\text{exp}}$ and q_e^{ealc} are the experimental and calculated amounts of RhB adsorbed (mg g⁻¹) at the equilibrium time, respectively; k_1 is the pseudo-first-order rate constant of RhB sorption (min⁻¹); *h* is the pseudo-second order initial adsorption rate (mg g⁻¹min⁻¹); k_2 is the pseudo-second order adsorption rate (mg g⁻¹min⁻¹); *a* is the initial sorption rate constant (mg g⁻¹ min⁻¹); *b* is related to the extent of surface coverage and the activation energy for chemisorption (g mg⁻¹); k_{Id}^{1-3} is the intra-particle diffusion rate constant of 1st, 2nd and 3rd stage, respectively (mg g⁻¹ min^{-0.5}); R² is the correlation coefficient.

transfer of the solute species from the bulk solution into the external surface of the sorbent; (b) surface diffusion or pore diffusion process, whereby the solute molecules diffuse to sorption sites; (c) chemical or physical sorption, in which the sorption happens at an external or internal site of the sorbent surface. Either one or a combination of these steps determines the rate of sorption [27]. In order to determine which mechanism is the rate-determining step, the kinetic studies were done using six kinetic models including Lagergren first-order [25], the McKay and Ho pseudo-second order [26], Weber-Morris intraparticle diffusion [27], Elovich [28,29], Bangham [30,31] and Boyd [32,33] models.

In the pseudo-second-order kinetic model, the rate-controlling step of adsorption is the interaction between the adsorbent and adsorbate, such as ion sharing and transferring. The Elovich model describes ion exchange in a liquid phase. The Weber-Morris intra-particle diffusion and Bangham models assume that internal diffusion and channel diffusion are the determining steps to control the adsorption rate, respectively [71]. The Boyd model assumes that the main resistance to diffusion is the boundary layer surrounding the adsorbent particle [72].

The fitting results obtained from different models are summarised in Table 1. When the pseudo-second order kinetic model was applied, the experimental q_e^{exp} values agree well with the calculated ones (q_e^{cal}), obtained from the linear plot. The correlation coefficients for this model are high and change from 0.97 for GF@CuS and GF@Fe $_3O_4$ to 0.99 for GF. Although the correlation coefficients for the pseudo-first-order kinetic model are also relatively high and change from 0.85 for GF@CuS to 0.96 for GF@Fe₃O₄ and GF, the calculated q_e^{cal} values do not agree with the experimental q_e^{\exp} values. Therefore, the adsorption of RhB on all studied adsorbents could be well described by the pseudo-second-order kinetic model (Fig. 6). This indicates that the pseudo-second-order adsorption mechanism is predominant and the overall rate of the RhB adsorption process is controlled and limited by chemisorption. Elovich equation is also successfully used to describe second-order kinetics assuming that the actual solid surfaces are energetically heterogeneous, but the equation does not propose any definite mechanism for adsorbate-adsorbent. Anyway, the studied systems also



Fig. 6. Adsorption profiles of RhB onto GF, GF@CuS and GF@Fe $_3O_4$ and fitting of the experimental data using pseudo-first order, second-order and Elovich models.

follow the Elovich model (Fig. 6) with high correlation coefficients (R² \geq 0.98). The fitting of the experimental results of RhB adsorption on the different materials using the different models, which are presented in Fig. 6, indicates that the Elovich model best describes the RhB adsorption onto pristine GF, while in the case of the GF@CuS and GF@Fe₃O₄ nanocomposites both the pseudo–second–order and Elovich models are applicable to describe the RhB adsorption process and the chemical interaction between RhB and the adsorbent may be involved in adsorption. Similar behaviour was observed for tannic acid functionalized graphene [73] and reduced graphene oxide (rGO) and its composites [74].

3.2.2. Adsorption mechanism

The abovementioned pseudo-first-order and pseudo-second-order kinetic models are not able to identify the diffusion mechanism of the adsorption of RhB on pristine GF and their composites. Therefore, the kinetic data were subjected to analysis by the intra-particle diffusion model for the diffusion mechanism. The segmental linear regression analysis of the data shows that the q vs. $t^{0.5}$ curves have three different regions (Fig. S7 in the Supplementary Material). The first region is the instantaneous adsorption, representing the mass transfer of adsorbate molecules from the bulk solution to the adsorbent surface. The second region is the gradual adsorption stage, where intraparticle diffusion is the rate-limiting step. The third region is the final equilibrium stage, where intraparticle diffusion started to slow down due to the extremely low adsorbate concentrations left in the solution and represents the adsorption-desorption equilibrium section [75]. The linear plots of the second and third stages did not pass through the origin. This implied that, during the adsorption process, film diffusion and intraparticle diffusion exist simultaneously, and intraparticle diffusion is not the only rate-limiting step in the overall adsorption process [76]. To distinguish between the pore and film diffusion steps involved in the adsorption process, the kinetic results were further analysed using the Boyd model. According to that model, the three sequential steps in the adsorption are: (i) film diffusion, in which the dye travels towards the external surface of the adsorbent; (ii) particle diffusion, in which the dye diffuses within the pores of the adsorbent; and (iii) adsorption of the dye into the interior surface of the adsorbent. If the B_t (Boyd parameter) versus time plot passes through the origin, pore diffusion is the rate-limiting step. If the plot does not pass through the origin, the adsorption process is film diffusion controlled or chemical reaction dominates the adsorption rate [72]. As illustrated in Fig. S8 in the Supplementary Material, the linear curves do not pass through the origin, indicating that the adsorption of RhB onto GF and their nanocomposites is mainly governed by a film diffusion-controlled mechanism [75].

3.2.3. Photocatalytic tests

The photocatalytic activity of the hybrid nanostructures as well as of the neat components on the photodegradation of RhB dye, under visible light irradiation, was evaluated using UV-Vis spectroscopy. Before light exposure, the solution containing the RhB dye and the photocatalysts was stirred in the dark. Small values of RhB degradation under visiblelight irradiation were observed in the absence of catalyst (10% after 60 min). However, upon the addition of a small amount of H_2O_2 (0.1 wt %), about 28% of RhB was degraded after 60 min, which could be attributed to the photolysis of H₂O₂ to form reactive-OH (H₂O₂ +visible light \rightarrow OH+OH⁻) [77]. Whereas in the presence of H₂O₂ but in the darkness conditions, no degradation of RhB was observed, for the same reaction time (Fig. 7). The experiments using GF as catalyst (under light irradiation in the presence and in the absence of H₂O₂) give very similar results suggesting that adsorption is the dominat process (Fig. S9 in the Supplementary Material). The adsorption process was dominat also



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wthen GF@CuS, GF@Fe₃O₄ and GF@CuS-Fe₃O₄ were tested in RhB photodegradation without H₂O₂ addition.

When the photocatalytic reactions were performed in the presence of the Fe₃O₄ NPs, and H₂O₂, 31% of RhB was degraded, which is attributed to the activation of H2O2 to form reactive •OH by nanoparticles and reactive charge carriers produced from Fe-O [77] (Fig. 7). In fact, in the presence of binary/ternary graphene nanocomposites, the RhB degradation efficiencies were much higher than those obtained with the pristine nanomaterials (CuS or Fe₃O₄). The RhB degradation values for GF@CuS, GF@Fe₃O₄ and GF@CuS-Fe₃O₄ after 60 min light irradiation were 76%, 81% and 98%, respectively (Fig. 7). Encouragingly, the experimental results demonstrate that graphene nanocomposites have better photocatalytic efficiency than the pristine nanoparticles in the whole photocatalytic process, and that GF@CuS-Fe₃O₄ presents the best photocatalytic activity. The variation of the UV-Vis absorption spectra of RhB degradation over time is shown in Figs. S10-S12 in the Supplementary Material, in the presence of GF@CuS-Fe₃O₄, GF@ -Fe₃O₄ and GF@CuS nanocomposites.

The kinetic behaviour of photocatalytic degradation of RhB was studied. It is assumed that in all cases, the photocatalytic process follows the first-order kinetic rate equation:

$\ln(C/C_0) = -kt$

where C_0 and $C (\text{mg L}^{-1})$ are the concentrations of RhB at t = 0 and time *t* (min), respectively, and *k* (min⁻¹) is the rate constant.

The data fitting of RhB photocatalytic degradation in the absence of the photocatalysts (i.e., under light irradiation and in the presence of H₂O₂) and in the presence of Fe₃O₄ NPs, GF@CuS, GF@Fe₃O₄ and GF@CuS-Fe₃O₄ hybrid nanocomposites is shown in Fig. 7 and the results of the fitted parameters are summarized in Table S4 in the Supplementary Material. The pseudo-first-order rate constant (k) of RhB removal over GF@CuS-Fe₃O₄ is 2.1, 5.1 and 15.0 times higher than those of GF@CuS, GF@Fe₃O₄ and pristine Fe₃O₄, respectively. Compared with literature data, the k values for the collective removal (adsorption and photocatalysis) of RhB over Fe₂O₃-TiO₂ graphene aerogel nanocomposites changed in the range of $(33.86-59.44) \times 10^{-3}$ \min^{-1} and depended on the component ratio in the composite [78]. These values are lower than that found in this work for the ternary nanocomposite ($k = 70.5 \times 10^{-3} \text{ min}^{-1}$). For ultrathin graphene oxide encapsulated in a uniform metal organic framework [77] (MIL-88 A (Fe)), the pseudo-first-order rate constant for photodegradation of RhB $(k = 64.5 \times 10^{-3} \text{ min}^{-1})$ is slightly lower than obtained in this work. Besides that, the materials prepared and studied in this work are even more satisfactory considering the operating parameters (lamp power (500 W [77,78] versus 150 W in this work), operating time (80 min [77] versus 60 min in this work), the dosage of adsorbents/photocatalysts $(0.4 \text{ g L}^{1 88}$ versus 0.2 g L^{-1} in this work) and the treated volume of RhB solution (50 mL [77] or 25 mL [78] versus 100 mL in this work). This confirms the superiority of the resulting materials in the elimination of organic dyes in wastewater.

To identify the species produced in the photodegradation of RhB, the temporal proton NMR profiles of the dye, and final products were monitored in DMSO $-d_6$. The ¹H NMR spectrum of RhB (Fig. 8) shows the typical proton NMR signals of pure rhodamine: the NMR signals of the aromatic hydrogens (H_d, H_e, H_f, and H_g) were located at $\sigma =$ 6.80–8.30 ppm, (Fig. 8), while those of H_a and H_b of the N - diethyl group appeared at $\sigma = 1.14$ –1.24 ppm and 3.67–3.53 ppm, respectively.

During the photocatalytic degradation of RhB in the presence of GF@Fe₃O₄ and GF@CuS-Fe₃O₄ photocatalysts, a series of new signals appeared at 1.10–1.30 ppm (hydrogen from CH₃ and analogous groups), 1.81, 2.00-2.93, and 8.30-8.50 ppm. When the reaction occurs in the presence of GF@CuS, additional bands appear at 7.07-7.33 ppm (aromatic protons). This could be associated with either the deethylation process or the breakdown of the xanthene ring [79]. For all photocatalysts, the characteristic signals of RhB assigned to aliphatic and

Fig. 7. Photocatalytic degradation profiles of RhB over different catalysts and corresponding fits using the pseudo-first order model.



Fig. 8. ¹H NMR spectra of RhB before and after the photocatalytic degradation in the absence and in the presence of composite photocatalysts under visible light irradiation. Initial concentration of RhB: 1.3×10^{-5} M.

aromatic protons almost disappeared. These results indicate that the destruction of the conjugated structure of RhB occurred in the suspension during irradiation. Anyway, when the GF@CuS and GF@CuS–Fe₃O₄ composites were applied as photocatalysts, less breakdown of RhB products is formed. Thus, the GF@CuS–Fe₃O₄ composite is the best photocatalyst, not only due to the shortest degradation time, but also due to the number of secondary products formed.

To assess the reusability of the best performance catalyst in the photocatalytic degradation of RhB, three consecutive catalytic cycles were performed under identical experimental conditions (Fig. S13 in the Supplementary Material). The GC@CuS-Fe₃O₄ catalyst can be efficiently reused for at least three cycles, achieving total removal of RhB. Nevertheless, the reaction time increases from 60 min in the 1st cycle to 150 min in the 3rd cycle. AAS was performed to assess the eventual metals leaching from the catalyst to the reaction medium. No leaching of Cu and Fe was observed, as their concentrations in solution after the catalytic cycles were under the detection limit of the equipment.

Thus, the increase of time required for the total degradation of RhB in consecutive cycles may be due to changes in the catalyst structure/ composition or adsorption of RhB partial-photodegradation products on the materials surface, blocking the accessibility of the substrate to the active sites during the re-use cycles. In order to unveil the reasons for such increase of reaction time, the zeta potential of GC@CuS-Fe₃O₄ aqueous dispersion was measured before and after the catalytic tests. The zeta potential of the as-prepared GC@CuS-Fe₃O₄ is 20.3 mV, indicating that the surface of the material is slightly positively charged. After the 3rd catalytic cycle, the zeta potential of the material decreases to 0.5 mV, which suggests the existence of particle aggregation, and may be the cause of the increase of the reaction time by decreasing the available surface area for the photocatalytic reaction to occur.

The XRD partterns of both the as-prepared GF@CuS-Fe₃O₄ catalyst and after the last catalytic cycle are similar, suggesting that no major structural changes occurred during the catalytic process. However, the M(H) curves of the parent and recycled GF@CuS-Fe₃O₄ catalyst (after three catalytic cycles) at 300 K, obtained by SQUID magnetometry and presented in Fig. S14 in the Supplementary Material, reveal a decrease of the saturation magnetization at that temperature from 36.7 to 23.6 emu g⁻¹. Such saturation magnetization suppression may be explained by the partial oxidation of Fe₃O₄ to γ -Fe₂O₃, which has lower M_S value than Fe₃O₄.⁹¹ A similar suppression is also observed for the GF@CuS-Fe₃O₄ sample after 2 years of storage without any special care, where slow oxidation of Fe₃O₄ to γ -Fe₂O₃ by contact with the oxygen from the air was observed.

4. Conclusions

We have demonstrated a facile wet chemical route to synthesize nanocomposites of graphene flakes with CuS, Fe_3O_4 and $CuS-Fe_3O_4$. The preparation method is easily scalable and follows green strategies, without using any graphene oxidation/reduction process. A series of characterisation methods have demonstrated successful attachment of copper sulfide and iron oxide nanoparticles onto the graphene flakes.

Visible–light–induced degradation of RhB over the nanosized GF–based composites was observed. The GF@CuS–Fe₃O₄ composite exhibited high activity for the RhB degradation (up to 98% after 60 min reaction time). The development of GF nanocomposite photocatalytic technologies requires a deeper understanding of their characteristics. The detailed kinetics and mechanisms in this work should provide valuable knowledge in this respect. This system possesses several advantages: (i) the strong photooxidative ability to degrade dye pollutants,

(ii) the mild reaction conditions, including the pH values.

All of these suggest that the idea of using GF nanocomposites could be a plausible strategy to develop an efficient visible–light–driven photocatalyst for wastewater dye pollutants removal.

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CRediT authorship contribution statement

Iwona Kuźniarska-Biernacka: Conceptualization, Formal analysis, Investigation, Methodology, Supervision, Validation, Writing - original draft, Writing - review & editing. Cristina Freire: Conceptualization, Validation. Mariana Rocha: Formal analysis, Investigation, Methodology, Writing - review & editing, João H. Belo: Formal analysis, Investigation, Writing - original draft. João Pedro Araújo: Formal analysis, Writing - original draft. Ana C. Estrada: Formal analysis, Investigation, Methodology, Validation, Writing - original draft, Writing - review & editing. Clara Pereira: Formal analysis, Methodology, Supervision, Validation, Writing - original draft, Writing - review & editing. Tito Trindade: Conceptualization, Formal analysis, Funding acquisition, Methodology, Supervision, Validation, Writing - review & editing. Cristina Freire: Formal analysis, Funding acquisition, Conceptualization, Methodology, Supervision, Writing - review & editing. Brian A. Korgel: Funding acquisition, Methodology, Validation, Writing - review & editing. Renata Matos: Investigation. Joana L. Lopes: Investigation. Tushti Shah: Investigation, Methodology, Writing - review & editing. All authors have read and agreed to the published version of the manuscript.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.cattod.2023.114132.

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